



2008 Seats Replacement Guide

CATERPILLAR®

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Important Information about Cab Safety and Cab Certification

The seats listed in this guide have been designed and tested to rigorous safety specifications. They meet or exceed all standards and regulations for the specified machines. If an unapproved seat is installed in a Cat® machine, operator safety may be compromised.

Cat machine Rollover Protective Structures (ROPS), Falling Object Protective Structures (FOPS), or Tip Over Protective Structures (TOPS) are certified after extensive design and testing has been completed. Certification is required to ensure maximum operator protection. This process requires Caterpillar to meet SAE, ISO, and EEC standards and regulations for: structure strength/deflection, operator size, a protection zone (DLV) around the operator, operator retention, sound, vibration, visibility and ventilation. When unauthorized changes are made that may modify any of the above, the certified structure may be voided. Some examples of changes that may adversely affect the cab certification are:

1. drilled holes in the ROPS, FOPS, TOPS, seat mounting, or seat
2. welding on the ROPS, FOPS, TOPS, seat mounting, or seat
3. use of a seat or seat belt other than listed as standard or optional for the machine.

Please refer to Caterpillar® Service Magazine article SEPD0777 for more information on cab certification.

Cat Comfort Seat Features and Benefits

Cat Comfort Seats are designed and tested to provide optimum reliability and comfort for the Cat machine operator. Designed for rugged use, Cat Comfort Seats are built to last 10,000 hours with proper maintenance.

- Eight seat adjustments accommodate all operator weights and sizes.
- Backrest extension (available on some models) provides superior upper back support.
- Thick, contoured back cushion with side bolsters limits side-to-side movement on slopes or in rough terrain.
- An adjustable lumbar support distributes pressure over a broad area for added back support.
- The reclining mechanism has cast gears for long life.
- Adjustable armrests can be flipped up and out of the way when not in use.
- Thick, contoured seat cushion features angle adjustment and rolled front edges for reduced leg pressure.
- Cushions are upholstered with rip-resistant materials using a special fusing process for long wear and sleek appearance.
- Cushions are comfortable, waterproof, washable and replaceable. Seat covers are not needed.
- Adjustment levers are located at the front of the seat within easy reach.
- Seat belts automatically lock into position, but still allow for operator movement without cinching.
- Extra long seat belts are available to accommodate all operator sizes.
- Seats with three-point seat belts (shoulder restraint) are available for some off-highway trucks.
- A second shock absorber can be added to the air suspension for increased operator comfort in demanding applications.
- Heated seats (available for some models) provide extra comfort on cold days.
- Heated cushion conversion kits are available for most unheated seat models.

ITEM	DESCRIPTION
1	Two Point Standard Back with Extension
2	Two Point Standard Back without Extension (Scrapers only)
3	Three Point High Back (Off-Highway Trucks only)



1



2



3

Cat Comfort Seat Maintenance Interval Schedule

Ensure that all safety information, warnings, and instructions are read and understood before any operation or any maintenance procedures are performed.

Please refer to Comfort Series Seat for Caterpillar Machines Service Manual RENR2165 for more detailed instructions.

It is important to maintain seat adjustments, use proper lubricants and replace components that become worn due to age and normal use to maximize the life of Cat Comfort Seats. Failure to adhere to proper maintenance levels and procedures may result in diminished performance and/or accelerated wear of components.

Use service hours or calendar time, whichever occurs first, to determine the maintenance interval. Products that operate in severe operating conditions may require more frequent maintenance.

Note: All maintenance from the previous interval must be performed before each consecutive interval is performed.

As Needed

1. Replace seat cushions when they are damaged, excessively worn or dirty, or when a change in upholstery is desired.
2. Replace armrest pads (if equipped) when they are damaged, or excessively worn or dirty.

Every 10 Service Hours or Daily

1. Inspect the seat belt to ensure components are in good condition and in proper working order. Replace the seat belt:
 - 1) when any part of the seat belt assembly shows signs of excessive wear, or
 - 2) when any part of the seat belt assembly is damaged, or
 - 3) when any part of the seat belt assembly is not in good working order, or
 - 4) three years after seat belt assembly installation, regardless of condition.

Initial 250 Service Hours

1. Inspect the following to ensure that each part is in proper working order. Please refer to Comfort Series Seat for Caterpillar Machine Service Manual RENR2165 for more detailed instructions.
 - 1) Slide block adjustment
 - 2) All controls
 - 3) Suspension shock absorber, air spring, hoses, valve and suspension bumpers.
2. Check the fore/aft stop bolt for tightness. Tighten bolt, if loose.

Initial 500 Service Hours or Three Months

1. Inspect the following to ensure that each part is in proper working order. Please refer to Comfort Series Seat for Caterpillar Machine Service Manual RENR2165 for more detailed instructions.
 - 1) Slide block adjustment
 - 2) All controls
 - 3) Suspension shock absorber, air spring, hoses, valve and suspension bumpers.
2. Check the fore/aft stop bolt for tightness. Tighten bolt, if loose.

Every 500 Service Hours or Three Months

1. Inspect the following to ensure that each part is in proper working order. Please refer to Comfort Series Seat for Caterpillar Machine Service Manual RENR2165 for more detailed instructions.
 - 1) Slide Block Adjustment
 - 2) All controls.
2. Check the fore/aft stop bolt for tightness. Tighten bolt, if loose.

Every 1000 Service Hours or Six Months

1. Inspect and lubricate the suspension bearings.
2. Check adjustment on the suspension shock absorber (if equipped).
3. Check function of suspension ride zone indicator (if equipped).

Every 2000 Service Hours or One Year

1. Check tightness of seat back pan pivot nut. Tighten, if loose.
2. Check tightness of seat armrest pivot bolt. Tighten, if loose.
3. Inspect suspension bumpers and tethers.

Every Three Years

Replace all parts of the seat belt assembly. If the seat belt installation date cannot be determined, then use the seat belt manufacture date as the installation date. The seat belt manufacture date is located on the back of the receiver end of the seat belt buckle. The seat belt manufacture date is also located on a white tag on the end of the retracted end of the seat belt. Pull the belt completely out of the retractor to view the tag.

Install a Complete Cat Comfort Seat in a Cat Machine

Replace the entire seat in a Cat machine that does not currently have a Cat Comfort Seat installed, or when replacement of both the upper seat assembly and the seat suspension is desired.

The part numbers in the following tables are for replacing the entire seat in a Cat machine and include a fully assembled upper seat assembly with suspension.

All seats are operator seats, unless otherwise specified as companion seats. Companion seats are available for some off-highway truck models.

All seats include a two point seat belt, unless otherwise specified. Some seats for off-highway truck models include a three point seat belt, as noted.

Caterpillar recommends all old seat mounting hardware be replaced with new hardware when installing a new seat. Consult SIS for the required mounting hardware part numbers.

Please refer to Special Instruction REHS4206 for information on installing the literature compartment with the Cat Comfort Seat in H series Motor Graders.

Please call the Dealer Solutions Network at Caterpillar (309-636-8900) if there are any clearance issues with seats or belts after installation. All seats and belts should have full range of motion and clearance in the cab with any level of adjustment.

Important Information about Cab Certification and Seat Replacement

Cat machine Rollover Protective Structures (ROPS), Falling Object Protective Structures (FOPS), or Tip Over Protective Structures (TOPS) are certified after extensive design and testing has been completed. Certification is required to ensure maximum operator protection. This process requires Caterpillar to meet SAE, ISO, and EEC standards and regulations for: structure strength/deflection, operator size, a protection zone (DLV) around the operator, operator retention, sound, vibration, visibility and ventilation.

When unauthorized changes are made that may modify any of the above, the certified structure may be voided. Some examples of changes that may adversely affect the cab certification are:

1. drilled holes in the ROPS, FOPS, TOPS, seat mounting, or seat.
2. welding on the ROPS, FOPS, TOPS, seat mounting, or seat.
3. use of a seat or seat belt other than those listed as standard or optional for the machine.

Articulated Trucks

Install a Complete Cat Comfort Seat in a Cat Machine



Model 725

Serial Numbers: AFX, W8E

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	200-3173

Model 730

Serial Numbers: AGF, B1W, B1M, W8F, W8G

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	200-3173

Model 735

Serial Numbers: AWR, W8H

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	200-3173

Model 740

Serial Numbers: AZZ, AXM, B1R, B1P, W8J, W8K

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	200-3173

Model D350

All Serial Numbers

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	200-3173

Model D400

Serial Numbers: 1MD, 8TF

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	200-3173

Compactors



Install a Complete Cat Comfort Seat in a Cat Machine

Model 815F

Serial Numbers: 97Z

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat does not have armrests	Seat	200-3174

Model 815F

Serial Numbers: BYN, 1GN, 2BS, BKL

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 816F

Serial Numbers: 5FN, BMR, BZR

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 824C

Serial Number: 64G

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 825G

Serial Number: 6RN

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has a wide left armrest	Seat	191-2996

Model 825H

Serial Numbers: AZW, ZER

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has a wide left armrest	Seat	191-2996

Model 826G

Serial Numbers: 7LN, AYH

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has a wide left armrest	Seat	191-2996
Gray Fabric	Air	Seat does not have armrests	Seat	200-3174

Model 826H

Serial Numbers: AWF, ZDR

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has a wide left armrest	Seat	191-2996
Gray Fabric	Air	Seat does not have armrests	Seat	200-3174

Model 834B

Serial Numbers: 7BR, 92Z

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat does not have armrests	Seat	200-3174

Model 836 S/W

Serial Numbers: 7FR, 3RL, 8DZ

Upholstery	Suspension	Special Notes	Description	Part Number
Black Vinyl	Air	Seat has a wide left armrest	Seat	219-8092
Gray Fabric	Air	Seat has a wide left armrest	Seat	219-8091

Model 836G S/W

Serial Numbers: 7MZ, BRL

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat does not have armrests	Seat	200-3174

Model 836H

Serial Numbers: BXD, XTR, XKE

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has a wide left armrest	Seat	219-8091

Integrated Toolcarriers



Install a Complete Cat Comfort Seat in a Cat Machine

Model IT14G

Serial Numbers: 1WN, 8ZM, KZN, FWL

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	219-8096 ¹
--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model IT28G

Serial Numbers: 9AR, DBT, WA, EWF, 8CR

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	219-8096 ¹
--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model IT38G

Serial Numbers: 1CW, CSX, JAN, 7BS

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	219-8096 ¹
--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model IT62G

Serial Numbers: C5C, 6PS, AYA, AKP, BBE

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	219-8096 ¹
--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model IT62H

Serial Number: M5G

Upholstery	Suspension	Description	Part Number
Black Vinyl	Air	Seat	219-8095 ¹
Gray Fabric	Air	Seat	219-8094 ¹
--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Motor Graders

Please refer to Special Instruction REHS4206 when installing a Cat Comfort Seat in an H series Motor Grader.



Install a Complete Cat Comfort Seat in a Cat Machine

Model 12H

Serial Numbers: AMZ, 125, CBK, 5ZM, 4ER, XZJ, 2LR, 2GS, 4XM, 2WR, 8MN

Upholstery	Suspension	Heated	Description	Part Number
Brown Fabric	Air	No	Seat	200-3814
Brown Fabric	Mechanical	No	Seat	302-8814

Model 14H

Serial Numbers: 7WJ, ASE

Upholstery	Suspension	Heated	Description	Part Number
Brown Fabric	Air	No	Seat	200-3814
Brown Fabric	Mechanical	No	Seat	302-8814

Model 14M

All Serial Numbers

Upholstery	Suspension	Heated	Description	Part Number
Gray Fabric	Air	No	Seat	238-6683
Gray Fabric	Air	Yes	Seat	241-1077
Gray Fabric	Mechanical	No	Seat	243-6740

Model 16H

Serial Numbers: ATS, 6ZJ, 3JR

Upholstery	Suspension	Heated	Description	Part Number
Black Vinyl	Mechanical	No	Seat	302-8813

Model 16M

All Serial Numbers

Upholstery	Suspension	Heated	Description	Part Number
Gray Fabric	Air	No	Seat	238-6683
Gray Fabric	Air	Yes	Seat	241-1077
Gray Fabric	Mechanical	No	Seat	243-6740

Model 24H

Serial Number: 7KK

Upholstery	Suspension	Heated	Description	Part Number
Gray Fabric	Air	No	Seat	219-8096 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 24M

All Serial Numbers

Upholstery	Suspension	Heated	Description	Part Number
Gray Fabric	Air	No	Seat	238-6683
Gray Fabric	Air	Yes	Seat	241-1077
Gray Fabric	Mechanical	No	Seat	243-6740

Model 120H

Serial Numbers: ALZ, 124, CAF, 4MK, 2AN, 6YN, 3GR, 6TM, 5FM, 9FN, ADG, 6NM, 9YR

Upholstery	Suspension	Heated	Description	Part Number
Brown Fabric	Air	No	Seat	200-3814
Black Vinyl	Mechanical	No	Seat	302-8813
Brown Fabric	Mechanical	No	Seat	302-8814

Model 135H

Serial Numbers: 3YK, BDJ, 8ZG, 8WN, CBC, AMX

Upholstery	Suspension	Heated	Description	Part Number
Brown Fabric	Air	No	Seat	200-3814
Black Vinyl	Mechanical	No	Seat	302-8813
Brown Fabric	Mechanical	No	Seat	302-8814

Model 140H

Serial Numbers: 2ZK, 9ZN, 9TN, 3FR, APM, 126, CCA, 8KM, 3AS, 8JM, 5HM, XZH

Upholstery	Suspension	Heated	Description	Part Number
Brown Fabric	Air	No	Seat	200-3814
Black Vinyl	Mechanical	No	Seat	302-8813
Brown Fabric	Mechanical	No	Seat	302-8814

Model 143H

Serial Numbers: APN, 1AL

Upholstery	Suspension	Heated	Description	Part Number
Brown Fabric	Air	No	Seat	200-3814
Black Vinyl	Mechanical	No	Seat	302-8813
Brown Fabric	Mechanical	No	Seat	302-8814

Model 160H

Serial Numbers: 3HR, 6WM, 2HS, 9JM, 2FM, XZK, ASD, CCP, 9EJ, 3GM

Upholstery	Suspension	Heated	Description	Part Number
Brown Fabric	Air	No	Seat	200-3814
Black Vinyl	Mechanical	No	Seat	302-8813
Brown Fabric	Mechanical	No	Seat	302-8814

Model 163H

Serial Numbers: 5AK, ARL

Upholstery	Suspension	Heated	Description	Part Number
Brown Fabric	Air	No	Seat	200-3814
Black Vinyl	Mechanical	No	Seat	302-8813
Brown Fabric	Mechanical	No	Seat	302-8814

Model 120M
All Serial Numbers

Upholstery	Suspension	Heated	Description	Part Number
Gray Fabric	Air	No	Seat	238-6683
Gray Fabric	Air	Yes	Seat	241-1077
Gray Fabric	Mechanical	No	Seat	243-6740

Model 140M
All Serial Numbers

Upholstery	Suspension	Heated	Description	Part Number
Gray Fabric	Air	No	Seat	238-6683
Gray Fabric	Air	Yes	Seat	241-1077
Gray Fabric	Mechanical	No	Seat	243-6740

Model 160M
All Serial Numbers

Upholstery	Suspension	Heated	Description	Part Number
Gray Fabric	Air	No	Seat	238-6683
Gray Fabric	Air	Yes	Seat	241-1077
Gray Fabric	Mechanical	No	Seat	243-6740

Install a Complete Cat Comfort Seat in a Cat Machine

Off-Highway Trucks



Install a Complete Cat Comfort Seat in a Cat Machine

Model 769D

Serial Numbers: 5SS, BBB, 5TR

For Model 200-3172: If the original seat was an 8Y-6907, 164-5661 or 157-8144 (identified by orange handles on the front seat controls and orange switches on the left side of the seat) or if the original seat was a previous series of Cat seat (Cost Value, Corporate or Contour series) or if the original seat was a Cat Comfort Seat with a three-point restraint, a new riser must be installed with the new Cat Comfort Seat with two-point restraint. Order part number 137-8474 in addition to specified seat.

For Model 228-3351: If the original seat had a two-point restraint, a new riser must be installed with the new Cat Comfort Seat with three-point restraint. Order part number 153-4001 in addition to the specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat	200-3172
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	228-3351

Model 770

Serial Number: BZZ

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	240-8716

Model 771D

Serial Numbers: BCA, 6JR, 6YS

For Model 200-3172: If the original seat was an 8Y-6907, 164-5661 or 157-8144 (identified by orange handles on the front seat controls and orange switches on the left side of the seat) or if the original seat was a previous series of Cat seat (Cost Value, Corporate or Contour series) or if the original seat was a Cat Comfort Seat with a three-point restraint, a new riser must be installed with the new Cat Comfort Seat with two-point restraint. Order part number 137-8474 in addition to specified seat.

For Model 228-3351: If the original seat had a two-point restraint, a new riser must be installed with the new Cat Comfort Seat with three-point restraint. Order part number 153-4001 in addition to the specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat	200-3172
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	228-3351

Model 772

Serial Numbers: RLB, 59X, 10S, 11S, 80S

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	240-8716

Model 773D**Serial Numbers: 7ER, 7FZ, 7CS, BGL**

For Model 200-3172: If the original seat was an 8Y-6907, 164-5661 or 157-8144 (identified by orange handles on the front seat controls and orange switches on the left side of the seat) or if the original seat was a previous series of Cat seat (Cost Value, Corporate or Contour series) or if the original seat was a Cat Comfort Seat with a three-point restraint, a new riser must be installed with the new Cat Comfort Seat with two-point restraint. Order part number 137-8474 in addition to specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat	200-3172

Model 773E**Serial Number: BDA**

For Model 228-3351: If the original seat had a two-point restraint, a new riser must be installed with the new Cat Comfort Seat with three-point restraint. Order part number 153-4001 in addition to the specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	228-3351

Model 773F**Serial Number: EED**

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	240-8716

Model 775D**Serial Numbers: 6KR, 8AS**

For Model 200-3172: If the original seat was an 8Y-6907, 164-5661 or 157-8144 (identified by orange handles on the front seat controls and orange switches on the left side of the seat) or if the original seat was a previous series of Cat seat (Cost Value, Corporate or Contour series) or if the original seat was a Cat Comfort Seat with a three-point restraint, a new riser must be installed with the new Cat Comfort Seat with two-point restraint. Order part number 137-8474 in addition to specified seat

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat	200-3172

Model 775E**Serial Number: BEC**

For Model 228-3351: If the original seat had a two-point restraint, a new riser must be installed with the new Cat Comfort Seat with three-point restraint. Order part number 153-4001 in addition to the specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	228-3351

Model 775F**Serial Number: DLS**

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	240-8716

Model 776C**Serial Number: 2TK**

For Model 180-7310: If the original seat was an 8Y-6907, 164-5661 or 157-8144 (identified by orange handles on the front seat controls and orange switches on the left side of the seat) or if the original seat was a previous series of Cat seat (Cost Value, Corporate or Contour series) or if the original seat was a Cat Comfort Seat with a three-point restraint, a new riser must be installed with the new Cat Comfort Seat with two-point restraint. Order part number 137-8474 in addition to specified seat

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Two Point Restraint	Mechanical	Gray Fabric	Seat	180-7310

Model 776D

Serial Numbers: 5ER, AFS

For Model 228-3351: If the original seat had a two-point restraint, a new riser must be installed with the new Cat Comfort Seat with three-point restraint. Order part number 153-4001 in addition to the specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	228-3351

Model 777C

Serial Numbers: 8JL, 4XJ

For Model 180-7310: If the original seat was an 8Y-6907, 164-5661 or 157-8144 (identified by orange handles on the front seat controls and orange switches on the left side of the seat) or if the original seat was a previous series of Cat seat (Cost Value, Corporate or Contour series) or if the original seat was a Cat Comfort Seat with a three-point restraint, a new riser must be installed with the new Cat Comfort Seat with two-point restraint. Order part number 137-8474 in addition to specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Two Point Restraint	Mechanical	Gray Fabric	Seat	180-7310

Model 777D

Serial Numbers: 6XZ, AGY, AGC, DCB, 2YW, 3PR, FKR

For Model 200-3172: If the original seat was an 8Y-6907, 164-5661 or 157-8144 (identified by orange handles on the front seat controls and orange switches on the left side of the seat) or if the original seat was a previous series of Cat seat (Cost Value, Corporate or Contour series) or if the original seat was a Cat Comfort Seat with a three-point restraint, a new riser must be installed with the new Cat Comfort Seat with two-point restraint. Order part number 137-8474 in addition to specified seat.

For Model 228-3351: If the original seat had a two-point restraint, a new riser must be installed with the new Cat Comfort Seat with three-point restraint. Order part number 153-4001 in addition to the specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat	200-3172
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	228-3351

Model 777F

Serial Number: JRP

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	240-8716

Model 784B

Serial Number: 5RK

For Model 183-7310: If the original seat was an 8Y-6907, 164-5661 or 157-8144 (identified by orange handles on the front seat controls and orange switches on the left side of the seat) or if the original seat was a Cat Comfort Seat with a three-point restraint, a new riser must be installed with the new Cat Comfort Seat with two-point restraint. Order part number 144-4125 in addition to specified seat.

If the original seat was a previous series of Cat seat (Cost Value, Corporate or Contour series), a new riser must be installed with the new Cat Comfort Seat. Order part number 144-4185 in addition to the specified seat.

For Model 252-9713: If the original seat had a two-point restraint, a new riser must be installed with the new Cat Comfort Seat with three-point restraint. Order part number 144-4185 in addition to the specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Two Point Restraint	Mechanical	Gray Fabric	Seat	180-7310
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	252-9713

Model 784C**Serial Number: 2PZ**

For Model 224-2677: If the original seat was an 8Y-6907, 164-5661 or 157-8144 (identified by orange handles on the front seat controls and orange switches on the left side of the seat) or if the original seat was a Cat Comfort Seat with a three-point restraint, a new riser must be installed with the new Cat Comfort Seat with two-point restraint. Order part number 144-4125 in addition to specified seat

If the original seat was a previous series of Cat seat (Cost Value, Corporate or Contour series), a new riser must be installed with the new Cat Comfort Seat. Order part number 144-4185 in addition to the specified seat.

Seat 224-2677 can be used both as an operator and companion seat

Seatbelt Type	Suspension	Upholstery	Description	Part Number
Two Point Restraint	Air	Gray Fabric	Seat	224-2677

Model 785B**Serial Number: 6HK**

For Model 180-7310: If the original seat was an 8Y-6907, 164-5661 or 157-8144 (identified by orange handles on the front seat controls and orange switches on the left side of the seat) or if the original seat was a Cat Comfort Seat with a three-point restraint, a new riser must be installed with the new Cat Comfort Seat with two-point restraint. Order part number 144-4125 in addition to specified seat.

If the original seat was a previous series of Cat seat (Cost Value, Corporate or Contour series), a new riser must be installed with the new Cat Comfort Seat. Order part number 144-4185 in addition to the specified seat.

For Model 252-9713: If the original seat had a two-point restraint, a new riser must be installed with the new Cat Comfort Seat with three-point restraint. Order part number 144-4185 in addition to the specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	Gray Fabric	Seat	224-2677
Operator Seat	Two Point Restraint	Mechanical	Gray Fabric	Seat	180-7310
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	252-9713

Model 785C**Serial Numbers: 1HW, APX, 5AZ**

For Model 180-7310: If the original seat was an 8Y-6907, 164-5661 or 157-8144 (identified by orange handles on the front seat controls and orange switches on the left side of the seat) or if the original seat was a Cat Comfort Seat with a three-point restraint, a new riser must be installed with the new Cat Comfort Seat with two-point restraint. Order part number 144-4125 in addition to specified seat

If the original seat was a previous series of Cat seat (Cost Value, Corporate or Contour series), a new riser must be installed with the new Cat Comfort Seat. Order part number 144-4185 in addition to the specified seat.

For Model 252-9713: If the original seat had a two-point restraint, a new riser must be installed with the new Cat Comfort Seat with three-point restraint. Order part number 144-4185 in addition to the specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	Gray Fabric	Seat	224-2677
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat	200-3172
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	228-3351

Model 789B**Serial Number: 7EK**

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	Gray Fabric	Seat	224-2677
Operator Seat	Two Point Restraint	Mechanical	Gray Fabric	Seat	180-7310
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	252-9713

Model 789C

Serial Number: 2BW

For Model 228-3351: If the original seat had a two-point restraint, a new riser must be installed with the new Cat Comfort Seat with three-point restraint. Order part number 144-4185 in addition to the specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	Gray Fabric	Seat	224-2677
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	228-3351

Model 793B

Serial Number: 1HL

For Models 180-7310 and 200-3172: If the original seat was an 8Y-6907, 164-5661 or 157-8144 (identified by orange handles on the front seat controls and orange switches on the left side of the seat) or if the original seat was a Cat Comfort Seat with a three-point restraint, a new riser must be installed with the new Cat Comfort Seat with two-point restraint. Order part number 144-4125 in addition to specified seat.

If the original seat was a previous series of Cat seat (Cost Value, Corporate or Contour series), a new riser must be installed with the new Cat Comfort Seat. Order part number 144-4185 in addition to the specified seat.

For Model 252-9713: If the original seat had a two-point restraint, a new riser must be installed with the new Cat Comfort Seat with three-point restraint. Order part number 144-4185 in addition to the specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	Gray Fabric	Seat	224-2677
Operator Seat	Two Point Restraint	Mechanical	Gray Fabric	Seat	180-7310
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat	200-3172
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	252-9713

Model 793C

Serial Numbers: CBR, ATY

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	Gray Fabric	Seat	224-2677
Operator Seat	Two Point Restraint	Mechanical	Gray Fabric	Seat	180-7310
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat	200-3172
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	228-3351

Model 793C

Serial Numbers: 4AR, 4GZ

For Models 180-7310 and 200-3172: If the original seat was an 8Y-6907, 164-5661 or 157-8144 (identified by orange handles on the front seat controls and orange switches on the left side of the seat) or if the original seat was a Cat Comfort Seat with a three-point restraint, a new riser must be installed with the new Cat Comfort Seat with two-point restraint. Order part number 144-4125 in addition to specified seat.

If the original seat was a previous series of Cat seat (Cost Value, Corporate or Contour series), a new riser must be installed with the new Cat Comfort Seat. Order part number 144-4185 in addition to the specified seat.

For Model 252-9713: If the original seat had a two-point restraint, a new riser must be installed with the new Cat Comfort Seat with three-point restraint. Order part number 144-4185 in addition to the specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	Gray Fabric	Seat	224-2677
Operator Seat	Two Point Restraint	Mechanical	Gray Fabric	Seat	180-7310
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat	200-3172
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	252-9713

Model 793D

Serial Number: FDB

For Model 228-3351: If the original seat had a two-point restraint, a new riser must be installed with the new Cat Comfort Seat with three-point restraint. Order part number 144-4185 in addition to the specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	Gray Fabric	Seat	224-2677
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	228-3351

Model 797

Serial Number: 5YW

For Model 244-2803: If the original seat had a two-point restraint, a new riser must be installed with the new Cat Comfort Seat with three-point restraint. Order part number 144-4185 in addition to the specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	Gray Fabric	Seat	224-2677
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	244-2803

Model 797B

Serial Number: JSM

For Model 244-2803: If the original seat had a two-point restraint, a new riser must be installed with the new Cat Comfort Seat with three-point restraint. Order part number 144-4185 in addition to the specified seat.

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	Gray Fabric	Seat	224-2677
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat	219-8093
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat	244-2803

Install a Complete Cat Comfort Seat in a Cat Machine

Pipelayers



Install a Complete Cat Comfort Seat in a Cat Machine

Model 561N Serial Number: CPH

Upholstery	Suspension	Description	Part Number
Black Vinyl	Mechanical	Seat	159-2950
Gray Fabric	Mechanical	Seat	160-7186

Model 572R Serial Numbers: DSC, 2HZ, AAC

Upholstery	Suspension	Description	Part Number
Black Vinyl	Mechanical	Seat	159-2950

Model 583R Serial Number: 2XS

Upholstery	Suspension	Description	Part Number
Black Vinyl	Mechanical	Seat	159-2950

Model 583T Serial Number: CMX

Upholstery	Suspension	Description	Part Number
Black Vinyl	Mechanical	Seat	159-2950

Model 587R Serial Number: BXL

Upholstery	Suspension	Description	Part Number
Black Vinyl	Mechanical	Seat	159-2950

Model 587T Serial Number: FAT

Upholstery	Suspension	Description	Part Number
Black Vinyl	Mechanical	Seat	159-2950

Scrapers

All seats feature a low back design and an air suspension equipped with dual adjustable shocks.



Model 615G

All Serial Numbers

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	284-5903 ¹
--	--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Model 621G

Serial Numbers: DBB, ANG, CEN, ALP, CEP, DBX

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	284-5903 ¹
--	--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Model 623G

Serial Numbers: AWB, DBC, CES, ARW, CEW, DBY

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	284-5903 ¹
--	--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Model 627G

Serial Numbers: DBD, AXF, AYK, CEX, CEZ, DBZ

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	284-5903 ¹
--	--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Model 631G

Serial Numbers: AWK, CLR, CMT, AXZ

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	284-5903 ¹
--	--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Model 633G

All Serial Numbers

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	284-5903 ¹
--	--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Model 637G

Serial Numbers: CEH, AWE, CEJ, CEM, AYN, AXT

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	284-5903 ¹
--	--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Model 651G

All Serial Numbers

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	284-5903 ¹
--	--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Model 657G

Serial Numbers: GER, W1E, W1F, A4G, W1B, W1C

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	284-5903 ¹
--	--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Track-Type Tractors



Install a Complete Cat Comfort Seat in a Cat Machine

Model D3G
Serial Numbers: JTD, FFF, CFC, ZDN, BYR, JMH, CFF, CLB, CXT, CKA, LLL

Upholstery	Suspension	Description	Part Number
Black Vinyl	Air	Seat	261-7533
Gray Fabric	Air	Seat	261-7484
Black Vinyl	Mechanical	Seat	159-2950
Gray Fabric	Mechanical	Seat	160-7186

Model D4G
Serial Numbers: MMM, HYD, FDC, RRR, CFN, TLX

Upholstery	Suspension	Description	Part Number
Black Vinyl	Air	Seat	261-7533
Gray Fabric	Air	Seat	261-7484
Black Vinyl	Mechanical	Seat	159-2950
Gray Fabric	Mechanical	Seat	160-7186

Model D5G
Serial Numbers: JFL, FDH, WGB, DKT, CLW, RKG, RSC, CLF, FDW, YYY, WWW

Upholstery	Suspension	Description	Part Number
Black Vinyl	Air	Seat	261-7533
Gray Fabric	Air	Seat	261-7484
Black Vinyl	Mechanical	Seat	159-2950
Gray Fabric	Mechanical	Seat	160-7186

Model D5M
Serial Numbers: 3CR, 3DR, 4BR, 4JS, 5ES, 5FS, 6AS, 6GN, 7LR

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Gray Fabric	Mechanical	Seat	160-7186

Model D5N
Serial Numbers: AGG, CFH, AKD, CKT

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Gray Fabric	Mechanical	Seat	160-7186

Model D6H

Serial Numbers: 6JJ, 2TJ, 1KD, 8FC, 3YG, 5HF, 4GG, 4RC, 7ED, 7PC, 4LG, 2KD, 8KB, 1FJ, 3ED, 3ZF, 8YC, 6CF, 4YF, 5KK, 2BL, 7ZK, 9KJ, 9LK, 8SK, 3YJ, 2DK, 6CK, 1YL, 2TL, 8ZJ, 8KK, 9RK, 6FC

Upholstery	Suspension	Description	Part Number
Brown Fabric	Air	Seat	220-8634
Black Vinyl	Mechanical	Seat	159-2950
Brown Fabric	Mechanical	Seat	159-2951

Model D6M

Serial Numbers: 2RN, 2YS, 3WN, 4GS, 4HS, 4JN, 5NR, 5WR, 6LR, 9ZM

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Gray Fabric	Mechanical	Seat	160-7186

Model D6N

Serial Numbers: NEB, LPS, ERH, DJY, ERL, ALR, CCG, CBJ, ALH, CBF, DFX, CCK, AKM, CBL, ALY, CCS, JAH, DJA, JAL, DFL

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Gray Fabric	Mechanical	Seat	160-7186

Model D6R

Serial Numbers: SNK, DHL, DJG, HCD, GMT, TBC, JEK, GJB, JDL, LFM, EXL, AFM, BPM, BLT, BNL, DMP, 7KN, 9MN, 7DR, 8LN, 4HN, 7AR, AFD, ACJ, BPP, AEM, BRJ, BLE, BMK, 2YN, 9ZS, 2HM, 6FR, HKE, RFC, 5LN, 7GR, 9BM, 5RR, 9PN, 8TM, 4TR, AGM, CAD, BMJ, BPS, AEP, DAE, BRE, AAX, FDT, BMY, BRZ, 4MN, 6MR, 4JR, 4WR, ADE, BNC, BPZ, 6JN, 8XN, 6HR, 6GR, 3ZN, 1RW, 4FM, 5PR, MRT, DPS, EXW, WRG, DMK, LGP, HDC, MTJ, WCB, DLM, JHB, SMC, PEZ, LAY, GCT, LAE, KLM, SKL, LBD, RAY, KJL, LKJ, WFH, ZEB

Upholstery	Suspension	Description	Part Number
Brown Fabric	Air	Seat	220-8634
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Brown Fabric	Mechanical	Seat	159-2951
Gray Fabric	Mechanical	Seat	160-7186

Model D7H

Serial Numbers: 80Z, 5WB, 4FG, 3XG, 82Z, 5BF, 2RG, 79Z, 4AB, 77Z, 2SB

Upholstery	Suspension	Description	Part Number
Brown Fabric	Air	Seat	220-8634
Black Vinyl	Mechanical	Seat	159-2950
Brown Fabric	Mechanical	Seat	159-2951

Model D7R

Serial Numbers: 4SR, ADW, RES, BPK, AFG, BNM, AEC, BRM, ACS, BRP, AGN, BPT, 3DN, 6ER, 2EN, 5MR, CBZ, 2HR, 3ZR, ABJ, BNK, KDY, 9HM

Upholstery	Suspension	Description	Part Number
Brown Fabric	Air	Seat	220-8634
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Brown Fabric	Mechanical	Seat	159-2951
Gray Fabric	Mechanical	Seat	160-7186

Model D8N

Serial Numbers: 1XJ, 5TJ, 7TK, 9TC

Upholstery	Suspension	Description	Part Number
Brown Fabric	Air	Seat	220-8634
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Brown Fabric	Mechanical	Seat	159-2951
Gray Fabric	Mechanical	Seat	160-7186

Model D8R

Serial Numbers: AKA, 7XM, 9EM, 6YZ

Upholstery	Suspension	Description	Part Number
Brown Fabric	Air	Seat	220-8634
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Brown Fabric	Mechanical	Seat	159-2951
Gray Fabric	Mechanical	Seat	160-7186

Model D8T

Serial Numbers: J8B, KPZ

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Gray Fabric	Mechanical	Seat	160-7186

Model D9N

Serial Numbers: 6XJ, 5FJ, 1JD

Upholstery	Suspension	Description	Part Number
Brown Fabric	Air	Seat	220-8634
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Brown Fabric	Mechanical	Seat	159-2951
Gray Fabric	Mechanical	Seat	160-7186

Model D9R

Serial Numbers: WDM, 7YL, 8BL, JJB, ACL, ABK

Upholstery	Suspension	Description	Part Number
Brown Fabric	Air	Seat	220-8634
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Brown Fabric	Mechanical	Seat	159-2951
Gray Fabric	Mechanical	Seat	160-7186

Model D9T

Serial Number: RJS

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Gray Fabric	Mechanical	Seat	160-7186

Model D10N

Serial Numbers: 3SK, 2YD

Upholstery	Suspension	Description	Part Number
Brown Fabric	Air	Seat	220-8634
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Brown Fabric	Mechanical	Seat	159-2951
Gray Fabric	Mechanical	Seat	160-7186

Model D10R

Serial Numbers: 3KR, AKT

Upholstery	Suspension	Description	Part Number
Brown Fabric	Air	Seat	220-8634
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Brown Fabric	Mechanical	Seat	159-2951
Gray Fabric	Mechanical	Seat	160-7186

Model D10T

Serial Number: RJG

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Gray Fabric	Mechanical	Seat	160-7186

Model D11N

Serial Numbers: 74Z, 4HK

Upholstery	Suspension	Description	Part Number
Brown Fabric	Air	Seat	220-8634
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Brown Fabric	Mechanical	Seat	159-2951
Gray Fabric	Mechanical	Seat	160-7186

Model D11R

Serial Numbers: 9TR, AAF, 9XR, 7PZ, 8ZR

Upholstery	Suspension	Description	Part Number
Brown Fabric	Air	Seat	220-8634
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Brown Fabric	Mechanical	Seat	159-2951
Gray Fabric	Mechanical	Seat	160-7186

Model D11T

Serial Numbers: GEB, RAL, TPD, DDD

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	200-3174
Black Vinyl	Mechanical	Seat	159-2950
Gray Fabric	Mechanical	Seat	160-7186

Wheel Dozers

Install a Complete Cat Comfort Seat in a Cat Machine



Model 814F

Serial Numbers: BXG, BGF, 9DM

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	219-8096 ¹
--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 824G

Serial Number: 4SN

Upholstery	Suspension	Description	Part Number
Black Vinyl	Air	Seat	219-8092
Gray Fabric	Air	Seat	191-2996

Model 824H

Serial Numbers: ZFL, ASX

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	191-2996

Model 834G

Serial Numbers: 6GZ, BPC

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	200-3174

Model 834H

Serial Numbers: XTJ, BTX, XDC

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	200-3174

Model 844

Serial Numbers: BBN, 2KZ

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	219-8090

Model 844H

Serial Number: BTW

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	219-8090

Model 854G

Serial Numbers: AMP, A4W, 1JW

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	219-8090

Model 854K

Serial Number: 221

Upholstery	Suspension	Description	Part Number
Gray Fabric	Air	Seat	219-8090

Install a Complete Cat Comfort Seat in a Cat Machine

Wheel Loaders

Install a Complete Cat Comfort Seat in a Cat Machine



Model 914G

Serial Numbers: 7ZM, PDF, 9WM

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 924G

Serial Numbers: DFZ, RTA, WGX, DDA, RBB, WMB, 9SW, AAN, 3PZ, 6YW, AAB, 3DZ, EEB

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 928G

Serial Numbers: DJD, WLG, 6XR, 7SR

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 930G

Serial Numbers: TWR, TFW

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 938G

Serial Numbers: 8RS, CRD, RTB, PHN, B9Y, 4YS, 9HS, 6WS

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 950G

Serial Numbers: 5MW, 4BS, 2JS, 6NS, AXX, BAA, AYL, AYS, AXR, AYB, AYD, 3JW, 8JW, 5FW

Upholstery	Suspension	Special Notes	Description	Part Number
Black Vinyl	Air	Seat has a wide left armrest	Seat	219-8092
Black Vinyl	Air	Seat has a wide left armrest	Seat	219-8095 ¹
Gray Fabric	Air	Seat has a wide left armrest	Seat	219-8094 ¹
Gray Fabric	Air	Seat has a wide left armrest	Seat	191-2996
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 950H

Serial Numbers: J5J, K5K, M1G, N1A

Upholstery	Suspension	Special Notes	Description	Part Number
Black Vinyl	Air	Seat has a wide left armrest	Seat	219-8095 ¹
Gray Fabric	Air	Seat has a wide left armrest	Seat	219-8094 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 962G

Serial Numbers: 6HW, AXS, AYE, AYG, BDP, AXY, BAD, BAB, BAC, 5AS, 3BS, 5RS, 4PW, 6EW, 7BW

Upholstery	Suspension	Special Notes	Description	Part Number
Black Vinyl	Air	Seat has a wide left armrest	Seat	219-8092
Black Vinyl	Air	Seat has a wide left armrest	Seat	219-8095 ¹
Gray Fabric	Air	Seat has a wide left armrest	Seat	219-8094 ¹
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
Gray Fabric	Air	Seat has a wide left armrest	Seat	191-2996
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 962H

Serial Numbers: J6J, K6K, M3G, N4A

Upholstery	Suspension	Special Notes	Description	Part Number
Black Vinyl	Air	Seat has a wide left armrest	Seat	219-8095 ¹
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
Gray Fabric	Air	Seat has a wide left armrest	Seat	219-8094 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 966D

Serial Numbers: 99Y

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat does not have armrests	Seat	200-3174

Model 966F

Serial Numbers: 8BG, 1SL, 4YG, 3FK, 7HL, 3XJ, 9YJ, 6FJ, 6ML

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 966G

Serial Numbers: 3SW, 3PW, 8XW, 3ZS, 9RS, AAH, ANT, AWY, AWZ, HDH, ANZ, AXJ, AXL

Upholstery	Suspension	Special Notes	Description	Part Number
Black Vinyl	Air	Seat has a wide left armrest	Seat	219-8092
Black Vinyl	Air	Seat has a wide left armrest	Seat	219-8095 ¹
Gray Fabric	Air	Seat has a wide left armrest	Seat	219-8094 ¹
Gray Fabric	Air	Seat has a wide left armrest	Seat	191-2996
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 966H

Serial Numbers: FMW, A6D, A6G, A6J

Upholstery	Suspension	Special Notes	Description	Part Number
Black Vinyl	Air	Seat has a wide left armrest	Seat	219-8095 ¹
Gray Fabric	Air	Seat has a wide left armrest	Seat	219-8094 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 970F

Serial Numbers: 7PL, 7SK, 9JK

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 972G

Serial Numbers: TLA, 7LS, 1EW, AAW, 8TS, ANY, AXC, AXE, AWP, AXN, AXP, 4WW, 6AW, 9GW

Upholstery	Suspension	Special Notes	Description	Part Number
Black Vinyl	Air	Seat has a wide left armrest	Seat	219-8092
Black Vinyl	Air	Seat has a wide left armrest	Seat	219-8095 ¹
Gray Fabric	Air	Seat has a wide left armrest	Seat	219-8094 ¹
Gray Fabric	Air	Seat has a wide left armrest	Seat	191-2996
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 972H

Serial Numbers: A7J, A7D, A7G

Upholstery	Suspension	Special Notes	Description	Part Number
Black Vinyl	Air	Seat has a wide left armrest	Seat	219-8095 ¹
Gray Fabric	Air	Seat has a wide left armrest	Seat	219-8094 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 980F

Serial Numbers: 5XJ, 8JN, 4RN, 8CJ, 3HK

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 980G

Serial Numbers: TLB, 2KR, 9CM, 2SR, AWH, AXG, AYT

Upholstery	Suspension	Special Notes	Description	Part Number
Black Vinyl	Air	Seat has a wide left armrest	Seat	219-8092
Black Vinyl	Air	Seat has a wide left armrest	Seat	219-8095 ¹
Gray Fabric	Air	Seat has a wide left armrest	Seat	219-8094 ¹
Gray Fabric	Air	Seat has a wide left armrest	Seat	191-2996
Gray Fabric	Air	Seat has standard armrests	Seat	219-8096 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 980H

Serial Numbers: MKP, HPC, XMP, JMS, MHG, A8J

Upholstery	Suspension	Special Notes	Description	Part Number
Black Vinyl	Air	Seat has a wide left armrest	Seat	219-8095 ¹
Gray Fabric	Air	Seat has a wide left armrest	Seat	219-8094 ¹
--	--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 988B

Serial Numbers: 50W, 62Y

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat has a wide left armrest	Seat	219-8091

Model 988F

Serial Number: 2ZR

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat does not have armrests	Seat	200-3174

Model 988G

Serial Numbers: 1NZ, 2TW, BNH

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat does not have armrests	Seat	200-3174

Model 988H

Serial Numbers: 440, BXY, 409

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	Seat does not have armrests	Seat	200-3174
Gray Fabric	Air	Seat has a wide left armrest	Seat	219-8091

Model 990

Serial Numbers: 4FR, BCR, 7HK

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	--	Seat	219-8090

Model 990H

Serial Number: BWX

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	--	Seat	219-8090

Model 992C

Serial Numbers: 49Z, 42X

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	--	Seat	219-8090

Model 992D

Serial Number: 7MJ

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	--	Seat	219-8090

Model 992G

Serial Numbers: ADZ, AZX, 7HR

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	--	Seat	219-8090

Model 994F

Serial Number: 442

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	--	Seat	219-8090

Model 994G

Serial Number: 8FR

Upholstery	Suspension	Special Notes	Description	Part Number
Gray Fabric	Air	--	Seat	219-8090

Install a Complete Cat Comfort Seat in a Cat Machine

Determine if an Existing Seat Is a Cat Comfort Seat for Service Options

The service options listed in this guide apply only to Cat Comfort Seats and cannot be applied to other types of Cat seats. For this reason, there may be a need to confirm that a Cat Comfort Seat is currently installed on a machine prior to ordering service option parts.

Use these criteria, photos and descriptions to determine if a Cat Comfort Seat is currently installed in a machine:

Date of Installation:

- Cat Comfort Seats were introduced in 2000. Any seat installed in 2000, or later, may be a Cat Comfort Seat. Any seat installed prior to 2000 is not a Cat Comfort Seat.

Cat Comfort Seat Differentiating Features (see items below):

ITEM	DESCRIPTION
1	Seat controls located on the front of the seat suspension
2	Lumbar adjustment knob located on the side of the seat upper
3	Cushion tilt adjustment
4	Two Point Standard Back with Extension
5	Two Point Standard Back without Extension (Scrapers only)
6	Three Point High Back (Off-Highway Trucks only)



Determine if an Existing Seat is a Cat Comfort Seat for Service Options

**Determine if an Existing Seat is a Cat Comfort
Seat for Service Options**

Replace the Upper Seat Assembly

Replace the upper seat assembly on an existing Cat Comfort Seat when replacement of all seat parts above the suspension is desired.

Off-Highway Truck Cat Comfort Seats with two point restraints can be converted to Off-Highway Truck Cat Comfort Seats with three point restraints by replacing the upper seat assembly, when both a two and a three point seat upper assembly is offered. Off-Highway Truck Cat Comfort Seats with three point restraints can be converted to Off-Highway Truck Cat Comfort Seats with two point restraints by replacing the upper seat assembly when both a two and a three point seat upper assembly is offered. The following tables contain the part number to order to replace the upper seat assembly on a Cat Comfort Seat.

First, refer to the “Determine if an Existing Seat is a Cat Comfort Seat for Service Options” section of this guide to confirm that a Cat Comfort Seat is currently installed.

If a Cat Comfort Seat is not currently installed, a replacement upper seat assembly cannot be installed. Please refer to the “Install a Complete Cat Comfort Seat in a Cat Machine” section of this guide to find the part number to add a complete Cat Comfort Seat to the machine.

Each upper seat assembly comes fully assembled, and includes all of the seat parts above the seat suspension, except as noted. Some upper seat assemblies do not include the seat belt assembly. A slide block kit is also required for installation.



Articulated Trucks



Model 725

Serial Numbers: AFX, W8E

Upholstery	Description	Part Number
Gray Fabric	Seat Group	187-4295
--	Slide Block Kit	173-7035

Model 730

Serial Numbers: AGF, B1W, B1M, W8F, W8G

Upholstery	Description	Part Number
Gray Fabric	Seat Group	187-4295
--	Slide Block Kit	173-7035

Model 735

Serial Numbers: AWR, W8H

Upholstery	Description	Part Number
Gray Fabric	Seat Group	187-4295
--	Slide Block Kit	173-7035

Model 740

Serial Numbers: AZZ, AXM, B1R, B1P, W8J, W8K

Upholstery	Description	Part Number
Gray Fabric	Seat Group	187-4295
--	Slide Block Kit	173-7035

Model D350

All Serial Numbers

Upholstery	Description	Part Number
Gray Fabric	Seat Group	187-4295
--	Slide Block Kit	173-7035

Model D400

Serial Numbers: 1MD, 8TF

Upholstery	Description	Part Number
Gray Fabric	Seat Group	187-4295
--	Slide Block Kit	173-7035

Compactors



Model 815F

Serial Number: 97Z

Upholstery	Special Notes	Description	Part Number
Gray Fabric	Seat does not have armrests	Seat Group	178-0606
--	--	Slide Block Kit	173-7035

Model 815F

Serial Numbers: BYN, 1GN, 2BS, BKL

Upholstery	Special Notes	Description	Part Number
Gray Fabric	Seat has standard armrests	Seat Group	178-7914 ¹
--	--	Slide Block Kit	173-7035
--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 816F

Serial Numbers: 5FN, BMR, BZR

Upholstery	Special Notes	Description	Part Number
Gray Fabric	Seat has standard armrests	Seat Group	178-7914 ¹
--	--	Slide Block Kit	173-7035
--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 824C

Serial Number: 64G

Upholstery	Special Notes	Description	Part Number
Gray Fabric	Seat has standard armrests	Seat Group	178-7914 ¹
--	--	Slide Block Kit	173-7035
--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 825G

Serial Number: 6RN

Upholstery	Special Notes	Description	Part Number
Gray Fabric	Seat has a wide left armrest	Seat Group	187-0821
--	--	Slide Block Kit	173-7035

Model 825H

Serial Numbers: AZW, ZER

Upholstery	Special Notes	Description	Part Number
Gray Fabric	Seat has a wide left armrest	Seat Group	187-0821
--	--	Slide Block Kit	173-7035

Model 826G**Serial Numbers: 7LN, AYH**

Upholstery	Special Notes	Description	Part Number
Gray Fabric	Seat does not have armrests	Seat Group	178-0606
Gray Fabric	Seat has a wide left armrest	Seat Group	187-0821
--	--	Slide Block Kit	173-7035

Model 826H**Serial Numbers: AWF, ZDR**

Upholstery	Special Notes	Description	Part Number
Gray Fabric	Seat has standard armrests	Seat Group	178-7914 ¹
Gray Fabric	Seat has a wide left armrest	Seat Group	187-0821
--	--	Slide Block Kit	173-7035

¹ Seat belt assembly not included**Model 834B****Serial Numbers: 7BR, 92Z**

Upholstery	Special Notes	Description	Part Number
Gray Fabric	Seat has a wide left armrest	Seat Group	187-0821
--	--	Slide Block Kit	173-7035

Model 836 S/W**Serial Numbers: 7FR, 3RL, 8DZ**

Upholstery	Special Notes	Description	Part Number
Black Vinyl	Seat has a wide left armrest	Seat Group	210-2113
Gray Fabric	Seat has a wide left armrest	Seat Group	180-9851
--	--	Slide Block Kit	173-7035

Model 836G S/W**Serial Numbers: 7MZ, BRL**

Upholstery	Special Notes	Description	Part Number
Gray Fabric	Seat has a wide left armrest	Seat Group	187-0821
--	--	Slide Block Kit	173-7035

Model 836H**Serial Numbers: BXD, XTR, XKE**

Upholstery	Special Notes	Description	Part Number
Gray Fabric	Seat has a wide left armrest	Seat Group	180-9851
--	--	Slide Block Kit	173-7035

Integrated Toolcarriers



Model IT14G

Serial Numbers: 1WN, 8ZM, KZN, FWL

Upholstery	Description	Part Number
Gray Fabric	Seat Group	178-7914 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model IT28G

Serial Numbers: 9AR, DBT, WA, EWF, 8CR

Upholstery	Description	Part Number
Gray Fabric	Seat Group	178-7914 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model IT38G

Serial Numbers: 1CW, CSX, JAN, 7BS

Upholstery	Description	Part Number
Gray Fabric	Seat Group	178-7914 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model IT62G

Serial Numbers: C5C, 6PS, AYA, AKP, BBE

Upholstery	Description	Part Number
Gray Fabric	Seat Group	178-7914 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model IT62H

Serial Numbers: M5G

Upholstery	Description	Part Number
Black Vinyl	Seat Group	207-2804 ¹
Gray Fabric	Seat Group	178-7913 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Motor Graders



Model 12H

Serial Numbers: AMZ, 125, CBK, 5ZM, 4ER, XZJ, 2LR, 2GS, 4XM, 2WR, 8MN

Upholstery	Description	Part Number
Brown Fabric	Seat Group	175-1504
--	Slide Block Kit	173-7035

Model 14H

Serial Numbers: 7WJ, ASE

Upholstery	Description	Part Number
Brown Fabric	Seat Group	175-1504
--	Slide Block Kit	173-7035

Model 14M

All Serial Numbers

Upholstery	Description	Part Number
Gray Fabric	Seat Group	244-5001
--	Slide Block Kit	173-7035

Model 16H

Serial Numbers: ATS, 6ZJ, 3JR

Upholstery	Description	Part Number
Black Vinyl	Seat Group	175-1503
--	Slide Block Kit	173-7035

Model 16M

All Serial Numbers

Upholstery	Description	Part Number
Gray Fabric	Heated Seat Group	244-5005
Gray Fabric	Seat Group	244-5001
--	Slide Block Kit	173-7035

Model 24H

Serial Number: 7KK

Upholstery	Description	Part Number
Gray Fabric	Seat Group	178-7914 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 24M

All Serial Numbers

Upholstery	Description	Part Number
Gray Fabric	Seat Group	244-5001
--	Slide Block Kit	173-7035

Model 120H

Serial Numbers: ALZ, 124, CAF, 4MK, 2AN, 6YN, 3GR, 6TM, 5FM, 9FN, ADG, 6NM, 9YR

Upholstery	Description	Part Number
Black Vinyl	Seat Group	175-1503
Brown Fabric	Seat Group	175-1504
--	Slide Block Kit	173-7035

Model 135H

Serial Numbers: 3YK, BDJ, 8ZG, 8WN, CBC, AMX

Upholstery	Description	Part Number
Black Vinyl	Seat Group	175-1503
Brown Fabric	Seat Group	175-1504
--	Slide Block Kit	173-7035

Model 140H

Serial Numbers: 2ZK, 9ZN, 9TN, 3FR, APM, 126, CCA, 8KM, 3AS, 8JM, 5HM, XZH

Upholstery	Description	Part Number
Black Vinyl	Seat Group	175-1503
Brown Fabric	Seat Group	175-1504
--	Slide Block Kit	173-7035

Model 143H

Serial Numbers: APN, 1AL

Upholstery	Description	Part Number
Black Vinyl	Seat Group	175-1503
Brown Fabric	Seat Group	175-1504
--	Slide Block Kit	173-7035

Model 160H

Serial Numbers: 3HR, 6WM, 2HS, 9JM, 2FM, XZK, ASD, CCP, 9EJ, 3GM

Upholstery	Description	Part Number
Black Vinyl	Seat Group	175-1503
Brown Fabric	Seat Group	175-1504
--	Slide Block Kit	173-7035

Model 163H

Serial Numbers: 5AK, ARL

Upholstery	Description	Part Number
Black Vinyl	Seat Group	175-1503
Brown Fabric	Seat Group	175-1504
--	Slide Block Kit	173-7035

Model 120M

All Serial Numbers

Upholstery	Description	Part Number
Gray Fabric	Seat Group	244-5001
--	Slide Block Kit	173-7035

Model 140M

All Serial Numbers

Upholstery	Description	Part Number
Gray Fabric	Seat Group	244-5001
--	Slide Block Kit	173-7035

Model 160M

All Serial Numbers

Upholstery	Description	Part Number
Gray Fabric	Seat Group	244-5001
--	Slide Block Kit	173-7035

Off-Highway Trucks

Two point restraint seat uppers and three point restraint seat uppers are interchangeable when:

1. Both a seat upper with a two point restraint and a seat upper with a three point restraint seatbelt type are listed as options for the same model in the chart below.
2. The seat is an operator seat.



Model 769D

Serial Numbers: 5SS, BBB, 5TR

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat Group	186-3051
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat Group	220-0120
--	--	--	--	Slide Block Kit	173-7035

Model 770

Serial Number: BZZ

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat Group	240-8718
--	--	--	--	Slide Block Kit	173-7035

Model 771D

Serial Numbers: BCA, 6JR, 6YS

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat Group	186-3051
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat Group	220-0120
--	--	--	--	Slide Block Kit	173-7035

Model 772

Serial Numbers: RLB, 59X, 10S, 11S, 80S

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat Group	240-8718
--	--	--	--	Slide Block Kit	173-7035

Model 773D

Serial Numbers: 7ER, 7FZ, 7CS, BGL

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat Group	186-3051
--	--	--	--	Slide Block Kit	173-7035

Model 773E

Serial Number: BDA

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat Group	220-0120
--	--	--	--	Slide Block Kit	173-7035

Model 773F

Serial Number: EED

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat Group	240-8718
--	--	--	--	Slide Block Kit	173-7035

Model 775D

Serial Numbers: 6KR, 8AS

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat Group	186-3051
--	--	--	--	Slide Block Kit	173-7035

Model 775E

Serial Number: BEC

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat Group	220-0120
--	--	--	--	Slide Block Kit	173-7035

Model 775F

Serial Number: DLS

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat Group	240-8718
--	--	--	--	Slide Block Kit	173-7035

Model 776C

Serial Number: 2TK

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Two Point Restraint	Mechanical	Gray Fabric	Seat Group	186-3053
--	--	--	--	Slide Block Kit	173-7035

Model 776D

Serial Numbers: 5ER, AFS

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat Group	220-0120
--	--	--	--	Slide Block Kit	173-7035

Model 777C

Serial Numbers: 8JL, 4XJ

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Two Point Restraint	Mechanical	Gray Fabric	Seat Group	186-3053
--	--	--	--	Slide Block Kit	173-7035

Model 777D

Serial Numbers: 6XZ, AGY, AGC, DCB, 2YW, 3PR, FKR

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat Group	186-3051
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat Group	220-0120
--	--	--	--	Slide Block Kit	173-7035

Model 777F

Serial Number: JRP

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat Group	240-8718
--	--	--	--	Slide Block Kit	173-7035

Model 784B

Serial Number: 5RK

Seat Type	Seatbelt Type	Suspension	Special Notes	Upholstery	Description	Part Number
Operator Seat	Two Point Restraint	Mechanical	For installation on mechanical suspension only	Gray Fabric	Seat Group	186-3053
Operator Seat	Three Point Restraint	Air	For installation on air suspension only	Gray Fabric	Seat Group	252-9714
--	--	--	--	--	Slide Block Kit	173-7035

Model 784C

Serial Number: 2PZ

Seat 186-3055 can be used both as an operator and companion seat.

Seatbelt Type	Suspension	Upholstery	Description	Part Number
Two Point Restraint	Air	Gray Fabric	Seat Group	186-3055
--	--	--	Slide Block Kit	173-7035

Model 785B

Serial Number: 6HK

Seat Type	Seatbelt Type	Suspension	Special Notes	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	For installation on air suspension only	Gray Fabric	Seat Group	186-3055
Operator Seat	Two Point Restraint	Mechanical	For installation on mechanical suspension only	Gray Fabric	Seat Group	186-3053
Operator Seat	Three Point Restraint	Air	For installation on air suspension only	Gray Fabric	Seat Group	252-9714
--	--	--	--	--	Slide Block Kit	173-7035

Model 785C

Serial Numbers: 1HW, APX, 5AZ

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	Gray Fabric	Seat Group	186-3055
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat Group	186-3051
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat Group	220-0120
--	--	--	--	Slide Block Kit	173-7035

Model 789B

Serial Number: 7EK

Seat Type	Seatbelt Type	Suspension	Special Notes	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	For installation on air suspension only	Gray Fabric	Seat Group	186-3055
Operator Seat	Two Point Restraint	Mechanical	For installation on mechanical suspension only	Gray Fabric	Seat Group	186-3053
Operator Seat	Three Point Restraint	Air	For installation on air suspension only	Gray Fabric	Seat Group	252-9714
--	--	--	--	--	Slide Block Kit	173-7035

Model 789C

Serial Number: 2BW

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	Gray Fabric	Seat Group	186-3055
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat Group	220-0120
--	--	--	--	Slide Block Kit	173-7035

Model 793B

Serial Number: 1HL

Seat Type	Seatbelt Type	Suspension	Special Notes	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	For installation on air suspension only	Gray Fabric	Seat Group	186-3055
Operator Seat	Two Point Restraint	Mechanical	For installation on mechanical suspension only	Gray Fabric	Seat Group	186-3053
Operator Seat	Two Point Restraint	Air	For installation on air suspension only	Gray Fabric	Seat Group	186-3051
Operator Seat	Three Point Restraint	Air	For installation on air suspension only	Gray Fabric	Seat Group	252-9714
--	--	--	--	--	Slide Block Kit	173-7035

Model 793C

Serial Numbers: CBR, ATY

Seat Type	Seatbelt Type	Suspension	Special Notes	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	For installation on air suspension only	Gray Fabric	Seat Group	186-3055
Operator Seat	Two Point Restraint	Air	For installation on air suspension only	Gray Fabric	Seat Group	186-3051
Operator Seat	Two Point Restraint	Mechanical	For installation on mechanical suspension only	Gray Fabric	Seat Group	186-3053
Operator Seat	Three Point Restraint	Air	For installation on air suspension only	Gray Fabric	Seat Group	220-0120
--	--	--	--	--	Slide Block Kit	173-7035

Model 793C

Serial Numbers: 4AR, 4GZ

Seat Type	Seatbelt Type	Suspension	Special Notes	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	For installation on air suspension only	Gray Fabric	Seat Group	186-3055
Operator Seat	Two Point Restraint	Air	For installation on air suspension only	Gray Fabric	Seat Group	186-3051
Operator Seat	Two Point Restraint	Mechanical	For installation on mechanical suspension only	Gray Fabric	Seat Group	186-3053
Operator Seat	Three Point Restraint	Air	For installation on air suspension only	Gray Fabric	Seat Group	252-9714
--	--	--	--	--	Slide Block Kit	173-7035

Model 793D

Serial Number: FDB

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	Gray Fabric	Seat Group	186-3055
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat Group	220-0120
--	--	--	--	Slide Block Kit	173-7035

Service Options for Cat Comfort Seats

Model 797

Serial Number: 5YW

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	Gray Fabric	Seat Group	186-3055
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat Group	244-2805
--	--	--	--	Slide Block Kit	173-7035

Model 797B

Serial Number: JSM

Seat Type	Seatbelt Type	Suspension	Upholstery	Description	Part Number
Companion Seat	Two Point Restraint	Air	Gray Fabric	Seat Group	186-3055
Operator Seat	Two Point Restraint	Air	Gray Fabric	Seat Group	186-3049
Operator Seat	Three Point Restraint	Air	Gray Fabric	Seat Group	244-2805
--	--	--	--	Slide Block Kit	173-7035

Pipelayers



Model 561N

Serial Number: CPH

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model 572R

Serial Numbers: DSC, 2HZ, AAC

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model 583R

Serial Number: 2XS

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model 583T

Serial Number: CMX

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model 587R

Serial Number: BXL

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model 587T

Serial Number: FAT

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Service Options for Cat Comfort Seats

Scrapers



Model 615G All Serial Numbers

Upholstery	Description	Part Number
Gray Fabric	Seat Group	177-2308 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Model 621G Serial Numbers: DBB, ANG, CEN, ALP, CEP, DBX

Upholstery	Description	Part Number
Gray Fabric	Seat Group	177-2308 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Model 623G Serial Numbers: AWB, DBC, CES, ARW, CEW, DBY

Upholstery	Description	Part Number
Gray Fabric	Seat Group	177-2308 ¹
--	Seat Belt	8Y-4030
--	Slide Block Kit	173-7035

¹ Seat belt assembly not included

Model 627G Serial Numbers: DBD, AXF, AYK, CEX, CEZ, DBZ

Upholstery	Description	Part Number
Gray Fabric	Seat Group	177-2308 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Model 631G Serial Numbers: AWK, CLR, CMT, AXZ

Upholstery	Description	Part Number
Gray Fabric	Seat Group	177-2308 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Model 633G**All Serial Numbers**

Upholstery	Description	Part Number
Gray Fabric	Seat Group	177-2308 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Model 637G**Serial Numbers: CEH, AWE, CEJ, CEM, AYN, AXT**

Upholstery	Description	Part Number
Gray Fabric	Seat Group	177-2308 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Model 651G**All Serial Numbers**

Upholstery	Description	Part Number
Gray Fabric	Seat Group	177-2308 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Model 657G**Serial Numbers: GER, W1E, W1F, A4G, W1B, W1C**

Upholstery	Description	Part Number
Gray Fabric	Seat Group	177-2308 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	8Y-4030

¹ Seat belt assembly not included

Track-Type Tractors



Model D3G

Serial Numbers: JTD, FFF, CFC, ZDN, BYR, JMH, CFF, CLB, CXT, CKA, LLL

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D4G

Serial Numbers: MMM, HYD, FDC, RRR, CFN, TLX

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D5G

Serial Numbers: JFL, FDH, WGB, DKT, CLW, RKG, RSC, CLF, FDW, YYY, WWW

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D5M

Serial Numbers: 3CR, 3DR, 4BR, 4JS, 5ES, 5FS, 6AS, 6GN, 7LR

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D5N

Serial Numbers: AGG, CFH, AKD, CKT

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D6H

Serial Numbers: 6JJ, 2TJ, 1KD, 8FC, 3YG, 5HF, 4GG, 4RC, 7ED, 7PC, 4LG, 2KD, 8KB, 1FJ, 3ED, 3ZF, 8YC, 6CF, 4YF, 5KK, 2BL, 7ZK, 9KJ, 9LK, 8SK, 3YJ, 2DK, 6CK, 1YL, 2TL, 8ZJ, 8KK, 9RK, 6FC

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D6M

Serial Numbers: 2RN, 2YS, 3WN, 4GS, 4HS, 4JN, 5NR, 5WR, 6LR, 9ZM

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D6N

Serial Numbers: NEB, LPS, ERH, DJY, ERL, ALR, CCG, CBJ, ALH, CBF, DFX, CCK, AKM, CBL, ALY, CCS, JAH, DJA, JAL, DFL

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D6R

Serial Numbers: SNK, DHL, DJG, HCD, GMT, TBC, JEK, GJB, JDL, LFM, EXL, AFM, BPM, BLT, BNL, DMP, 7KN, 9MN, 7DR, 8LN, 4HN, 7AR, AFD, ACJ, BPP, AEM, BRJ, BLE, BMK, 2YN, 9ZS, 2HM, 6FR, HKE, RFC, 5LN, 7GR, 9BM, 5RR, 9PN, 8TM, 4TR, AGM, CAD, BMJ, BPS, AEP, DAE, BRE, AAX, FDT, BMY, BRZ, 4MN, 6MR, 4JR, 4WR, ADE, BNC, BPZ, 6JN, 8XN, 6HR, 6GR, 3ZN, 1RW, 4FM, 5PR, MRT, DPS, EXW, WRG, DMK, LGP, HDC, MTJ, WCB, DLM, JHB, SMC, PEZ, LAY, GCT, LAE, KLM, SKL, LBD, RAY, KJL, LKJ, WFH, ZEB

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D7H

Serial Numbers: 80Z, 5WB, 4FG, 3XG, 82Z, 5BF, 2RG, 79Z, 4AB, 77Z, 2SB

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D7R

Serial Numbers: 4SR, ADW, RES, BPK, AFG, BNM, AEC, BRM, ACS, BRP, AGN, BPT, 3DN, 6ER, 2EN, 5MR, CBZ, 2HR, 3ZR, ABJ, BNX, KDY, 9HM

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D8N

Serial Numbers: 1XJ, 5TJ, 7TK, 9TC

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D8R

Serial Numbers: AKA, 7XM, 9EM, 6YZ

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D8T

Serial Numbers: J8B, KPZ

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D9N

Serial Numbers: 6XJ, 5FJ, 1JD

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D9R

Serial Numbers: WDM, 7YL, 8BL, JJB, ACL, ABK

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D9T**Serial Number: RJS**

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D10N**Serial Numbers: 3SK, 2YD**

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D10R**Serial Numbers: 3KR, AKT**

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D10T**Serial Number: RJG**

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D11N**Serial Numbers: 74Z, 4HK**

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D11R**Serial Numbers: 9TR, AAF, 9XR, 7PZ, 8ZR**

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model D11T

Serial Numbers: GEB, RAL, TPD, DDD

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Wheel Dozers



Model 814F

Serial Numbers: BXG, BGF, 9DM

Upholstery	Description	Part Number
Gray Fabric	Seat Group	178-7914 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 824H

Serial Numbers: ZFL, ASX

Upholstery	Description	Part Number
Black Vinyl	Seat Group	210-2113
Gray Fabric	Seat Group	187-0821
--	Slide Block Kit	173-7035

Model 824G

Serial Number: 4SN

Upholstery	Description	Part Number
Black Vinyl	Seat Group	210-2113
Gray Fabric	Seat Group	187-0821
--	Slide Block Kit	173-7035

Model 834G

Serial Numbers: 6GZ, BPC

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model 834H

Serial Numbers: XTJ, BTX, XDC

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Service Options for Cat Comfort Seats

Model 844

Serial Numbers: BBN, 2KZ

Upholstery	Description	Part Number
Gray Fabric	Seat Group	185-9726
--	Slide Block Kit	173-7035

Model 844H

Serial Number: BTW

Upholstery	Description	Part Number
Gray Fabric	Seat Group	185-9726
--	Slide Block Kit	173-7035

Model 854G

Serial Numbers: AMP, A4W, 1JW

Upholstery	Description	Part Number
Gray Fabric	Seat Group	185-9726
--	Slide Block Kit	173-7035

Model 854K

Serial Number: 221

Upholstery	Description	Part Number
Gray Fabric	Seat Group	185-9726
--	Slide Block Kit	173-7035

Wheel Loaders



Model 914G

Serial Numbers: 7ZM, PDF, 9WM

Upholstery	Description	Part Number
Gray Fabric	Seat Group	178-7914 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 924G

Serial Numbers: DFZ, RTA, WGX, DDA, RBB, WMB, 9SW, AAN, 3PZ, 6YW, AAB, 3DZ, EEB

Upholstery	Description	Part Number
Gray Fabric	Seat Group	178-7914 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 928G

Serial Numbers: DJD, WLG, 6XR, 7SR

Upholstery	Description	Part Number
Gray Fabric	Seat Group	178-7914 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 930G

Serial Numbers: TWR, TFW

Upholstery	Description	Part Number
Gray Fabric	Seat Group	178-7914 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 938G

Serial Numbers: 8RS, CRD, RTB, PHN, B9Y, 4YS, 9HS, 6WS

Upholstery	Description	Part Number
Gray Fabric	Seat Group	178-7914 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Service Options for Cat Comfort Seats

Model 950G

Serial Numbers: 5MW, 4BS, 2JS, 6NS, AXX, BAA, AYL, AYS, AXR, AYB, AYD, 3JW, 8JW, 5FW

Upholstery	Special Notes	Description	Part Number
Black Vinyl	Seat has a wide left armrest	Seat Group	207-2804 ¹
Black Vinyl	Seat has a wide left armrest	Seat Group	210-2113
Gray Fabric	Seat has a wide left armrest	Seat Group	178-7913 ¹
Gray Fabric	Seat has standard armrests	Seat Group	178-7914 ¹
Gray Fabric	Seat has a wide left armrest	Seat Group	187-0821
--	--	Slide Block Kit	173-7035
--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 950H

Serial Numbers: J5J, K5K, M1G, N1A

Upholstery	Description	Part Number
Black Vinyl	Seat Group	207-2804 ¹
Gray Fabric	Seat Group	178-7913 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 962G

Serial Numbers: 6HW, AXS, AYE, AYG, BDP, AXY, BAD, BAB, BAC, 5AS, 3BS, 5RS, 4PW, 6EW, 7BW

Upholstery	Special Notes	Description	Part Number
Black Vinyl	Seat has a wide left armrest	Seat Group	207-2804 ¹
Black Vinyl	Seat has a wide left armrest	Seat Group	210-2113
Gray Fabric	Seat has a wide left armrest	Seat Group	178-7913 ¹
Gray Fabric	Seat has a wide left armrest	Seat Group	187-0821
--	--	Slide Block Kit	173-7035
--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 962H

Serial Numbers: J6J, K6K, M3G, N4A

Upholstery	Special Notes	Description	Part Number
Black Vinyl	Seat has a wide left armrest	Seat Group	207-2804 ¹
Gray Fabric	Seat has a wide left armrest	Seat Group	178-7913 ¹
Gray Fabric	Seat has standard armrests	Seat Group	178-7914 ¹
--	--	Slide Block Kit	173-7035
--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 966D

Serial Number: 99Y

Upholstery	Description	Part Number
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model 966F

Serial Numbers: 8BG, 1SL, 4YG, 3FK, 7HL, 3XJ, 9YJ, 6FJ, 6ML

Upholstery	Description	Part Number
Gray Fabric	Seat Group	178-7914 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 966G

Serial Numbers: 3SW, 3PW, 8XW, 3ZS, 9RS, AAH, ANT, AWY, AWZ, HDH, ANZ, AXJ, AXL

Upholstery	Special Notes	Description	Part Number
Black Vinyl	Seat has a wide left armrest	Seat Group	207-2804 ¹
Black Vinyl	Seat has a wide left armrest	Seat Group	210-2113
Gray Fabric	Seat has a wide left armrest	Seat Group	178-7913 ¹
Gray Fabric	Seat has standard armrests	Seat Group	178-7914 ¹
Gray Fabric	Seat has a wide left armrest	Seat Group	187-0821
--	--	Slide Block Kit	173-7035
--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 966H

Serial Numbers: FMW, A6D, A6G, A6J

Upholstery	Description	Part Number
Black Vinyl	Seat Group	207-2804 ¹
Gray Fabric	Seat Group	178-7913 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 970F

Serial Numbers: 7PL, 7SK, 9JK

Upholstery	Description	Part Number
Gray Fabric	Seat Group	178-7914 ¹
--	Slide Block Kit	173-7035

¹ Seat belt assembly not included

Model 972G

Serial Numbers: TLA, 7LS, 1EW, AAW, 8TS, ANY, AXC, AXE, AWP, AXN, AXP, 4WW, 6AW, 9GW

Upholstery	Special Notes	Description	Part Number
Black Vinyl	Seat has a wide left armrest	Seat Group	207-2804 ¹
Black Vinyl	Seat has a wide left armrest	Seat Group	210-2113
Gray Fabric	Seat has a wide left armrest	Seat Group	178-7913 ¹
Gray Fabric	Seat has standard armrests	Seat Group	178-7914 ¹
Gray Fabric	Seat has a wide left armrest	Seat Group	187-0821
--	--	Slide Block Kit	173-7035
--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 972H

Serial Numbers: A7J, A7D, A7G

Upholstery	Description	Part Number
Black Vinyl	Seat Group	207-2804 ¹
Gray Fabric	Seat Group	178-7913 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 980F

Serial Numbers: 5XJ, 8JN, 4RN, 8CJ, 3HK

Upholstery	Description	Part Number
Gray Fabric	Seat Group	178-7914 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 980G

Serial Numbers: TLB, 2KR, 9CM, 2SR, AWH, AXG, AYT

Upholstery	Special Notes	Description	Part Number
Black Vinyl	Seat has a wide left armrest	Seat Group	207-2804 ¹
Black Vinyl	Seat has a wide left armrest	Seat Group	210-2113
Gray Fabric	Seat has a wide left armrest	Seat Group	178-7913 ¹
Gray Fabric	Seat has standard armrests	Seat Group	178-7914 ¹
Gray Fabric	Seat has a wide left armrest	Seat Group	187-0821
--	--	Slide Block Kit	173-7035
--	--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 980H

Serial Numbers: MKP, HPC, XMP, JMS, MHG, A8J

Upholstery	Description	Part Number
Black Vinyl	Seat Group	207-2804 ¹
Gray Fabric	Seat Group	178-7913 ¹
--	Slide Block Kit	173-7035
--	Seat Belt	222-0345

¹ Seat belt assembly not included

Model 988B

Serial Numbers: 50W, 62Y

Upholstery	Description	Part Number
Gray Fabric	Seat Group	180-9851
--	Slide Block Kit	173-7035

Model 988F

Serial Number: 2ZR

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model 988G

Serial Numbers: 1NZ, 2TW, BNH

Upholstery	Description	Part Number
Black Vinyl	Seat Group	184-6011
Brown Fabric	Seat Group	184-6012
Gray Fabric	Seat Group	178-0606
--	Slide Block Kit	173-7035

Model 988H

Serial Numbers: 440, BXY, 409

Upholstery	Special Notes	Description	Part Number
Black Vinyl	Seat does not have armrests	Seat Group	184-6011
Brown Fabric	Seat does not have armrests	Seat Group	184-6012
Gray Fabric	Seat does not have armrests	Seat Group	178-0606
Gray Fabric	Seat has a wide left armrest	Seat Group	180-9851
--	--	Slide Block Kit	173-7035

Model 990

Serial Numbers: 4FR, BCR, 7HK

Upholstery	Description	Part Number
Gray Fabric	Seat Group	185-9726
--	Slide Block Kit	173-7035

Model 990H

Serial Number: BWX

Upholstery	Description	Part Number
Gray Fabric	Seat Group	185-9726
--	Slide Block Kit	173-7035

Model 992C

Serial Numbers: 49Z, 42X

Upholstery	Description	Part Number
Gray Fabric	Seat Group	185-9726
--	Slide Block Kit	173-7035

Model 992D

Serial Number: 7MJ

Upholstery	Description	Part Number
Gray Fabric	Seat Group	185-9726
--	Slide Block Kit	173-7035

Model 992G

Serial Numbers: ADZ, AZX, 7HR

Upholstery	Description	Part Number
Gray Fabric	Seat Group	185-9726
--	Slide Block Kit	173-7035

Model 994F

Serial Number: 442

Upholstery	Description	Part Number
Gray Fabric	Seat Group	185-9726
--	Slide Block Kit	173-7035

Model 994G

Serial Number: 8FR

Upholstery	Description	Part Number
Gray Fabric	Seat Group	185-9726
--	Slide Block Kit	173-7035

Replace Only the Seat Suspension



Replace the seat suspension on an existing Cat Comfort Seat when replacement of the suspension group is needed due to wear, damage or when a change of suspension type is desired and available. The Cat Comfort Seat suspensions listed in the table below can be used with any current or previous Cat Comfort Seat uppers for the models listed in the table below.

First, refer to the “Determine if an Existing Seat is a Cat Comfort Seat for Service Options” section of this guide to confirm that a Cat Comfort Seat is currently installed. Cat Comfort Seat suspensions can be used with all Cat Comfort Seat upper seat assemblies.

If a Cat Comfort Seat is not currently installed, please refer to the “Install a Complete Cat Comfort Seat in a Cat Machine” section of this guide to add a complete Cat Comfort Seat to the machine.

Each part is a fully assembled seat suspension (everything below the upper seat assembly). A slide block kit is also required for installation. Caterpillar recommends all old seat mounting hardware be replaced with new hardware when installing a new suspension. Consult SIS for the required mounting hardware part numbers.

Articulated Trucks

Suspension is an air suspension



Model 725

Serial Numbers: AFX, W8E

Suspension	Description	Part Number
Air	Seat Suspension	199-5725
--	Slide Block Kit	173-7035

Model 730

Serial Numbers: AGF, B1W, B1M, W8F, W8G

Suspension	Description	Part Number
Air	Seat Suspension	199-5725
--	Slide Block Kit	173-7035

Model 735

Serial Numbers: AWR, W8H

Suspension	Description	Part Number
Air	Seat Suspension	199-5725
--	Slide Block Kit	173-7035

Model 740

Serial Numbers: AZZ, AXM, B1R, B1P, W8J, W8K

Suspension	Description	Part Number
Air	Seat Suspension	199-5725
--	Slide Block Kit	173-7035

Model D350

All Serial Numbers

Suspension	Description	Part Number
Air	Seat Suspension	199-5725
--	Slide Block Kit	173-7035

Model D400

Serial Numbers: 1MD, 8TF

Suspension	Description	Part Number
Air	Seat Suspension	199-5725
--	Slide Block Kit	173-7035

Compactors

**Model 815F**

Serial Numbers: 97Z, BYN, 1GN, 2BS, BKL

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 816F

Serial Numbers: 5FN, BMR, BZR

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 824C

Serial Number: 64G

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 825G

Serial Number: 6RN

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 825H

Serial Numbers: AZW, ZER

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 826G

Serial Numbers: 7LN, AYH

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 826H

Serial Numbers: AWF, ZDR

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 834B

Serial Numbers: 7BR, 92Z

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 836 S/W

Serial Numbers: 7FR, 3RL, 8DZ

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 836G S/W

Serial Numbers: 7MZ, BRL

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 836H

Serial Numbers: BXD, XTR, XKE

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Integrated Toolcarriers



Model IT14G

Serial Numbers: 1WN, 8ZM, KZN, FWL

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model IT28G

Serial Numbers: 9AR, DBT, WAC, EWF, 8CR

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model IT38G

Serial Numbers: 1CW, CSX, JAN, 7BS

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model IT62G

Serial Numbers: C5C, 6PS, AYA, AKP, BBE

Suspension	Description	Part Number
Air	Seat Suspension	256-8768
--	Slide Block Kit	173-7035

Model IT62H

Serial Number: M5G

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Motor Graders



Model 12H

Serial Numbers: AMZ, 125, CBK, 5ZM, 4ER, XZJ, 2LR, 2GS, 4XM, 2WR, 8MN

Suspension	Description	Part Number
Air	Seat Suspension	199-5728
Mechanical	Seat Suspension	302-7458
--	Slide Block Kit	173-7035

Model 14H

Serial Numbers: 7WJ, ASE

Suspension	Description	Part Number
Air	Seat Suspension	199-5728
Mechanical	Seat Suspension	302-7458
--	Slide Block Kit	173-7035

Model 14M

All Serial Numbers

Suspension	Description	Part Number
Air	Seat Suspension	256-8768
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model 16H

Serial Numbers: ATS, 6ZJ, 3JR

Suspension	Description	Part Number
Mechanical	Seat Suspension	302-7458
--	Slide Block Kit	173-7035

Model 16M

All Serial Numbers

Suspension	Description	Part Number
Mechanical	Seat Suspension	160-7165
Mechanical	Seat Suspension	302-7458
--	Slide Block Kit	173-7035

Model 24H

Serial Number: 7KK

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 24M

All Serial Numbers

Suspension	Description	Part Number
Mechanical	Seat Suspension	160-7165
Mechanical	Seat Suspension	302-7458
--	Slide Block Kit	173-7035

Model 120H

Serial Numbers: ALZ, 124, CAF, 4MK, 2AN, 6YN, 3GR, 6TM, 5FM, 9FN, ADG, 6NM, 9YR

Suspension	Description	Part Number
Air	Seat Suspension	199-5728
Mechanical	Seat Suspension	302-7458
--	Slide Block Kit	173-7035

Model 135H

Serial Numbers: 3YK, BDJ, 8ZG, 8WN, CBC, AMX

Suspension	Description	Part Number
Air	Seat Suspension	199-5728
Mechanical	Seat Suspension	302-7458
--	Slide Block Kit	173-7035

Model 140H

Serial Numbers: 2ZK, 9ZN, 9TN, 3FR, APM, 126, CCA, 8KM, 3AS, 8JM, 5HM, XZH

Suspension	Description	Part Number
Air	Seat Suspension	199-5728
Mechanical	Seat Suspension	302-7458
--	Slide Block Kit	173-7035

Model 143H

Serial Numbers: APN, 1AL

Suspension	Description	Part Number
Air	Seat Suspension	199-5728
Mechanical	Seat Suspension	302-7458
--	Slide Block Kit	173-7035

Model 160H

Serial Numbers: 3HR, 6WM, 2HS, 9JM, 2FM, XZK, ASD, CCP, 9EJ, 3GM

Suspension	Description	Part Number
Air	Seat Suspension	199-5728
Mechanical	Seat Suspension	302-7458
--	Slide Block Kit	173-7035

Model 163H

Serial Numbers: 5AK, ARL

Suspension	Description	Part Number
Air	Seat Suspension	199-5728
Mechanical	Seat Suspension	302-7458
--	Slide Block Kit	173-7035

Model 120M

All Serial Numbers

Suspension	Description	Part Number
Air	Seat Suspension	256-8768
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model 140M

All Serial Numbers

Suspension	Description	Part Number
Air	Seat Suspension	256-8768
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model 160M

All Serial Numbers

Suspension	Description	Part Number
Air	Seat Suspension	256-8768
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Off-Highway Trucks



Model 769D

Serial Numbers: 5SS, BBB, 5TR

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 770

Serial Number: BZZ

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 771D

Serial Numbers: BCA, 6JR, 6YS

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 772

Serial Numbers: RLB, 59X, 10S, 11S, 80S

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 773D

Serial Numbers: 7ER, 7FZ, 7CS, BGL

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 773E

Serial Number: BDA

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 773F

Serial Number: EED

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 775D

Serial Numbers: 6KR, 8AS

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 775E

Serial Number: BEC

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 775F

Serial Number: DLS

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 776D

Serial Numbers: 5ER, AFS

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 776C

Serial Number: 2TK

Suspension	Description	Part Number
Mechanical	Seat Suspension	169-8715
--	Slide Block Kit	173-7035

Model 777C

Serial Numbers: 8JL, 4XJ

Suspension	Description	Part Number
Mechanical	Seat Suspension	169-8715
--	Slide Block Kit	173-7035

Model 777D

Serial Numbers: 6XZ, AGY, AGC, DCB, 2YW, 3PR, FKR

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 777F

Serial Number: JRP

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 784B

Serial Number: 5RK

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
Mechanical	Seat Suspension	169-8715
--	Slide Block Kit	173-7035

Model 784C

Serial Number: 2PZ

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 785B

Serial Number: 6HK

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
Mechanical	Seat Suspension	169-8715
--	Slide Block Kit	173-7035

Model 785C

Serial Numbers: 1HW, APX, 5AZ

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 789B

Serial Number: 7EK

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
Mechanical	Seat Suspension	169-8715
--	Slide Block Kit	173-7035

Model 789C

Serial Number: 2BW

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 793B

Serial Number: 1HL

Suspension	Description	Part Number
Mechanical	Seat Suspension	169-8715
--	Slide Block Kit	173-7035

Model 793C

Serial Numbers: CBR, 4AR, ATY, 4GZ

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 793D

Serial Number: FDB

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 797

Serial Number: 5YW

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Model 797B

Serial Number: JSM

Suspension	Description	Part Number
Air	Seat Suspension	199-5727
--	Slide Block Kit	173-7035

Pipelayers



Model 561N

Serial Number: CPH

Suspension	Description	Part Number
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model 572R

Serial Numbers: DSC, 2HZ, AAC

Suspension	Description	Part Number
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model 583R

Serial Number: 2XS

Suspension	Description	Part Number
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model 583T

Serial Number: CMX

Suspension	Description	Part Number
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model 587R

Serial Number: BXL

Suspension	Description	Part Number
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model 587T

Serial Number: FAT

Suspension	Description	Part Number
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Scrapers



Model 615G

All serial numbers

Suspension	Description	Part Number
Air	Suspension	284-5895
--	Slide Block Kit	173-7035

Model 621G

Serial Numbers: DBB, ANG, CEN, ALP, CEP, DBX

Suspension	Description	Part Number
Air	Suspension	284-5895
--	Slide Block Kit	173-7035

Model 623G

Serial Numbers: AWB, DBC, CES, ARW, CEW, DBY

Suspension	Description	Part Number
Air	Suspension	284-5895
--	Slide Block Kit	173-7035

Model 627G

Serial Numbers: DBD, AXF, AYK, CEX, CEZ, DBZ

Suspension	Description	Part Number
Air	Suspension	284-5895
--	Slide Block Kit	173-7035

Model 631G

Serial Numbers: AWK, CLR, CMT, AXZ

Suspension	Description	Part Number
Air	Suspension	284-5895
--	Slide Block Kit	173-7035

Model 633G

All Serial Numbers

Suspension	Description	Part Number
Air	Suspension	284-5895
--	Slide Block Kit	173-7035

Model 637G

Serial Numbers: CEH, AWE, CEJ, CEM, AYN, AXT

Suspension	Description	Part Number
Air	Suspension	284-5895
--	Slide Block Kit	173-7035

Service Options for Cat Comfort Seats

Model 651G

All Serial Numbers

Suspension	Description	Part Number
Air	Suspension	284-5895
--	Slide Block Kit	173-7035

Model 657G

Serial Numbers: GER, W1E, W1F, A4G, W1B, W1C

Suspension	Description	Part Number
Air	Suspension	284-5895
--	Slide Block Kit	173-7035

Track-Type Tractors



Model D3G

Serial Numbers: JTD, FFF, CFC, ZDN, BYR, JMH, CFF, CLB, CXT, CKA, LLL

Suspension	Description	Part Number
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D4G

Serial Numbers: MMM, HYD, FDC, RRR, CFN, TLX

Suspension	Description	Part Number
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D5G

Serial Numbers: JFL, FDH, WGB, DKT, CLW, RKG, RSC, CLF, FDW, YYY, WWW

Suspension	Description	Part Number
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D5M

Serial Numbers: 3CR, 3DR, 4BR, 4JS, 5ES, 5FS, 6AS, 6GN, 7LR

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D5N

Serial Numbers: AGG, CFH, AKD, CKT

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D6H

Serial Numbers: 6JJ, 2TJ, 1KD, 8FC, 3YG, 5HF, 4GG, 4RC, 7ED, 7PC, 4LG, 2KD, 8KB, 1FJ, 3ED, 3ZF, 8YC, 6CF, 4YF, 5KK, 2BL, 7ZK, 9KJ, 9LK, 8SK, 3YJ, 2DK, 6CK, 1YL, 2TL, 8ZJ, 8KK, 9RK, 6FC

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Service Options for Cat Comfort Seats

Model D6M

Serial Numbers: 2RN, 2YS, 3WN, 4GS, 4HS, 4JN, 5NR, 5WR, 6LR, 9ZM

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D6N

Serial Numbers: NEB, LPS, ERH, DJY, ERL, ALR, CCG, CBJ, ALH, CBF, DFX, CCK, AKM, CBL, ALY, CCS, JAH, DJA, JAL, DFL

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D6R

Serial Numbers: SNK, DHL, DJG, HCD, GMT, TBC, JEK, GJB, JDL, LFM, EXL, AFM, BPM, BLT, BNL, DMP, 7KN, 9MN, 7DR, 8LN, 4HN, 7AR, AFD, ACJ, BPP, AEM, BRJ, BLE, BMK, 2YN, 9ZS, 2HM, 6FR, HKE, RFC, 5LN, 7GR, 9BM, 5RR, 9PN, 8TM, 4TR, AGM, CAD, BMJ, BPS, AEP, DAE, BRE, AAX, FDT, BMY, BRZ, 4MN, 6MR, 4JR, 4WR, ADE, BNC, BPZ, 6JN, 8XN, 6HR, 6GR, 3ZN, 1RW, 4FM, 5PR, MRT, DPS, EXW, WRG, DMK, LGP, HDC, MTJ, WCB, DLM, JHB, SMC, PEZ, LAY, GCT, LAE, KLM, SKL, LBD, RAY, KJL, LKJ, WFH, ZEB

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D7H

Serial Numbers: 80Z, 5WB, 4FG, 3XG, 82Z, 5BF, 2RG, 79Z, 4AB, 77Z, 2SB

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D7R

Serial Numbers: 4SR, ADW, RES, BPK, AFG, BNM, AEC, BRM, ACS, BRP, AGN, BPT, 3DN, 6ER, 2EN, 5MR, CBZ, 2HR, 3ZR, ABJ, BNX, KDY, 9HM

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D8N

Serial Numbers: 1XJ, 5TJ, 7TK, 9TC

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D8R

Serial Numbers: AKA, 7XM, 9EM, 6YZ

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D8T

Serial Numbers: J8B, KPZ

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D9N

Serial Numbers: 6XJ, 5FJ, 1JD

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D9R

Serial Numbers: WDM, 7YL, 8BL, JJB, ACL, ABK

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D9T

Serial Number: RJS

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D10N

Serial Numbers: 3SK, 2YD

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D10R

Serial Numbers: 3KR, AKT

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D10T

Serial Number: RJG

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D11N

Serial Numbers: 74Z, 4HK

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D11R

Serial Numbers: 9TR, AAF, 9XR, 7PZ, 8ZR

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Model D11T

Serial Numbers: GEB, RAL, TPD, DDD

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
Mechanical	Seat Suspension	160-7165
--	Slide Block Kit	173-7035

Wheel Dozers



Model 814F

Serial Numbers: BXG, BGF, 9DM

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 824G

Serial Number: 4SN

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 824H

Serial Numbers: ZFL, ASX

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 834G

Serial Numbers: 6GZ, BPC

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 834H

Serial Numbers: XTJ, BTX, XDC

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 844

Serial Numbers: BBN, 2KZ

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 844H

Serial Number: BTW

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Service Options for Cat Comfort Seats

Model 854G

Serial Numbers: AMP, A4W, 1JW

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Model 854K

Serial Number: 221

Suspension	Description	Part Number
Air	Seat Suspension	191-2933
--	Slide Block Kit	173-7035

Wheel Loaders



Model 914G

Serial Numbers: 7ZM, PDF, 9WM

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Model 924G

Serial Numbers: DFZ, RTA, WGX, DDA, RBB, WMB, 9SW, AAN, 3PZ, 6YW, AAB, 3DZ, EEB

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Model 928G

Serial Numbers: DJD, WLG, 6XR, 7SR

Description	Part Number
Seat Suspension	256-8768
Slide Block Kit	173-7035

Model 930G

Serial Numbers: TWR, TFW

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Model 938G

Serial Numbers: 8RS, CRD, RTB, PHN, B9Y, 4YS, 9HS, 6WS

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Model 950G

Serial Numbers: 5MW, 4BS, 2JS, 6NS, AXX, BAA, AYL, AYS, AXR, AYB, AYD, 3JW, 8JW, 5FW

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Model 950H

Serial Numbers: J5J, K5K, M1G, N1A

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Service Options for Cat Comfort Seats

Model 962G

Serial Numbers: 6HW, AXS, AYE, AYG, BDP, AXY, BAD, BAB, BAC, 5AS, 3BS, 5RS, 4PW, 6EW, 7BW

Description	Part Number
Seat Suspension	256-8768
Slide Block Kit	173-7035

Model 962H

Serial Numbers: J6J, K6K, M3G, N4A

Description	Part Number
Seat Suspension	256-8768
Slide Block Kit	173-7035

Model 966D

Serial Number: 99Y

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Model 966F

Serial Numbers: 8BG, 1SL, 4YG, 3FK, 7HL, 3XJ, 9YJ, 6FJ, 6ML

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Model 966G

Serial Numbers: 3SW, 3PW, 8XW, 3ZS, 9RS, AAH, ANT, AWY, AWZ, HDH, ANZ, AXJ, AXL

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Model 966H

Serial Numbers: FMW, A6D, A6G, A6J

Description	Part Number
Seat Suspension	256-8768
Slide Block Kit	173-7035

Model 970F

Serial Numbers: 7PL, 7SK, 9JK

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Model 972G

Serial Numbers: TLA, 7LS, 1EW, AAW, 8TS, ANY, AXC, AXE, AWP, AXN, AXP, 4WW, 6AW, 9GW

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Model 972H

Serial Numbers: A7J, A7D, A7G

Description	Part Number
Seat Suspension	256-8768
Slide Block Kit	173-7035

Model 980F

Serial Numbers: 5XJ, 8JN, 4RN, 8CJ, 3HK

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Model 980G

Serial Numbers: TLB, 2KR, 9CM, 2SR, AWH, AXG, AYT

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Model 980H

Serial Numbers: MKP, HPC, XMP, JMS, MHG, A8J

Description	Part Number
Seat Suspension	256-8768
Slide Block Kit	173-7035

Model 988B

Serial Numbers: 50W, 62Y

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Model 988F

Serial Number: 2ZR

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Model 988G

Serial Numbers: 1NZ, 2TW, BNH

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Model 988H

Serial Numbers: 440, BXY, 409

Description	Part Number
Seat Suspension	191-2933
Slide Block Kit	173-7035

Model 990

Serial Numbers: 4FR, BCR, 7HK

Description	Part Number
Seat Suspension	277-8032
Slide Block Kit	173-7035

Model 990H

Serial Number: BWX

Description	Part Number
Seat Suspension	277-8032
Slide Block Kit	173-7035

Model 992C

Serial Numbers: 49Z, 42X

Description	Part Number
Seat Suspension	277-8032
Slide Block Kit	173-7035

Model 992D

Serial Number: 7MJ

Description	Part Number
Seat Suspension	277-8032
Slide Block Kit	173-7035

Model 992G

Serial Numbers: ADZ, AZX, 7HR

Description	Part Number
Seat Suspension	277-8032
Slide Block Kit	173-7035

Model 994F

Serial Number: 442

Description	Part Number
Seat Suspension	277-8032
Slide Block Kit	173-7035

Model 994G

Serial Number: 8FR

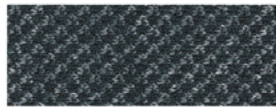
Description	Part Number
Seat Suspension	277-8032
Slide Block Kit	173-7035

Replace the Seat Cushions

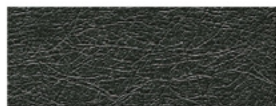
Replace the seat cushions on a Cat Comfort Seat when the cushions become worn, are damaged, or when a change in cushion upholstery is desired. The following tables contain the part number to order to replace the cushions on a Cat Comfort Seat. Refer to the "Determine if an Existing Seat is a Cat Comfort Seat for Service Options" section of this guide to determine if a Cat Comfort Seat is currently installed. If a Cat Comfort Seat is not currently installed, please refer to the "Install a Complete Cat Comfort Seat in a Cat Machine" section of this guide to add a complete Cat Comfort Seat to the machine.

All Cat Comfort seats feature either a standard back design, or a high back design. Some products have multiple Cat Comfort Seat options. Only standard back seat cushions can be installed on standard back seats. Only high back seat cushions can be installed on high back seats. Scraper seats feature a standard back design without a back extension. Black vinyl cushions are recommended for machines with open cabs.

ITEM	DESCRIPTION
A	Gray Fabric Upholstery - textured slip resistant
B	Black Vinyl Upholstery - required for open cabs
C	Brown Fabric Upholstery - smooth finish
D	High Back Seat
E	Standard Back Seat with seat back extension
1	Seat Back Cushion
2	Seat Bottom Cushion
3	Seat Back Extension Cushion
4	Seat Back Cushion
5	Seat Bottom Cushion



A



B



C



Service Options for Cat Comfort Seats

Articulated Trucks

All Models

Description	Part Number
Gray Fabric Cushions for Standard Back Seat	
Back Cushion	292-6100
Back Extension	217-9051
Bottom Cushion	217-9049

Compactors

All Models

Description	Part Number
Gray Fabric Cushions for Standard Back Seat	
Back Cushion	292-6097
Back Extension	229-1494
Bottom Cushion	217-9049
Black Vinyl Cushions for Standard Back Seat	
Back Cushion	292-6098
Back Extension	173-3083
Bottom Cushion	169-1026

Integrated Toolcarriers

All Models

Description	Part Number
Gray Fabric Cushions for Standard Back Seat	
Back Cushion	292-6097
Back Extension	229-1494
Bottom Cushion	217-9049
Black Vinyl Cushions for Standard Back Seat	
Back Cushion	292-6098
Back Extension	173-3083
Bottom Cushion	169-1026
Gray Fabric Cushions for Heated Standard Back Seat	
Back Cushion	292-6107
Back Extension	229-1494
Bottom Cushion	246-4304

Motor Graders

All Models

Description	Part Number
Gray Fabric Cushions for Standard Back Seat	
Back Cushion	292-6097
Back Extension	229-1494
Bottom Cushion	217-9049
Black Vinyl Cushions for Standard Back Seat	
Back Cushion	292-6098
Back Extension	173-3083
Bottom Cushion	169-1026
Brown Fabric Cushions for Standard Back Seat	
Back Cushion	292-6099
Back Extension	173-3084
Bottom Cushion	169-1025

Off-Highway Trucks

All Models

Description	Part Number
Gray Fabric Cushions for Standard Back Seat	
Back Cushion	292-6100
Back Extension	217-9051
Bottom Cushion	204-8977
Gray Fabric Cushions for High Back Seat	
Back Cushion	220-0160
Bottom Cushion	226-7168

Pipelayers

All Models

Description	Part Number
Gray Fabric Cushions for Standard Back Seat	
Back Cushion	292-6097
Back Extension	229-1494
Bottom Cushion	217-9049
Black Vinyl Cushions for Standard Back Seat	
Back Cushion	292-6098
Back Extension	173-3083
Bottom Cushion	169-1026

Scrapers

All Others

Description	Part Number
Gray Fabric Cushions for Standard Back Seat	
Back Cushion	292-6102
Bottom Cushion	292-6402

Track-Type Tractors

All Models

Description	Part Number
Gray Fabric Cushions for Standard Back Seat	
Back Cushion	292-6097
Back Extension	229-1494
Bottom Cushion	217-9049
Black Vinyl Cushions for Standard Back Seat	
Back Cushion	292-6098
Back Extension	173-3083
Bottom Cushion	169-1026
Brown Fabric Cushions for Standard Back Seat	
Back Cushion	292-6099
Back Extension	173-3084
Bottom Cushion	169-1025

Wheel Dozers

All Models

Description	Part Number
Gray Fabric Cushions for Standard Back Seat	
Back Cushion	292-6097
Back Extension	229-1494
Bottom Cushion	217-9049
Black Vinyl Cushions for Standard Back Seat	
Back Cushion	292-6098
Back Extension	173-3083
Bottom Cushion	169-1026

Wheel Loaders

All Models

Description	Part Number
Gray Fabric Cushions for Standard Back Seat	
Back Cushion	292-6097
Back Extension	229-1494
Bottom Cushion	217-9049
Black Vinyl Cushions for Standard Back Seat	
Back Cushion	292-6098
Back Extension	173-3083
Bottom Cushion	169-1026
Gray Fabric Cushions for Heated Standard Back Seat	
Back Cushion	292-6107
Back Extension	229-1494
Bottom Cushion	246-4304

Replace the Seat Belt

Replace the Seat Belt

Replace all parts in the seat belt assembly when:

- 1) any part of the seat belt group shows signs of excessive wear, or
- 2) when any part of the seat belt group is damaged, or
- 3) when any part of the seat belt group is not in good working order, or
- 4) three years after seat belt group installation, regardless of condition.

Refer to the “Determine if an Existing Seat is a Cat Comfort Seat for Service Options” section of this guide to determine if a Cat Comfort Seat is currently installed. If a Cat Comfort Seat is not currently installed, please refer to the “Install a Complete Cat Comfort Seat in a Cat Machine” section of this guide to add a complete Cat Comfort Seat to the machine.

Please call the Dealer Solutions Network at Caterpillar (309-636-8900) if there are any questions about replacement seat belts.

Important Information about Cab Certification and Seat Belt Replacement:

Cat machine Rollover Protective Structures (ROPS), Falling Object Protective Structures (FOPS), or Tip Over Protective Structures (TOPS) are certified after extensive design and testing has been completed. Certification is required to ensure maximum operator protection. This process requires Caterpillar to meet SAE, ISO, and EEC standards and regulations for: structure strength/deflection, operator size, a protection zone (DLV) around the operator, operator retention, sound, vibration, visibility and ventilation.

When unauthorized changes are made that may modify any of the above, the certified structure may be voided.

Use of a seat belt, other than listed as standard or optional for the machine, may affect the cab certification.

Seat Belt Options:

Some off-highway trucks have Cat Comfort Seats with three point seat belts. Three point seat belts can be installed only on seats originally equipped with three point seat belts. Two point seat belts can be installed only on seats originally equipped with two point seat belts.

Retractable seat belts are standard on most new Cat Comfort Seats.

Non-retractable seat belts are available and can be installed on any Cat Comfort Seat that was originally equipped with a retractable two point seat belt. Non-retractable seat belts cannot be installed on off-highway truck seats that were originally equipped with retractable three point seat belts.

Some operators prefer non-retractable seat belts to retractable seat belts when operating machines in very bouncy terrain, such as in scraper applications. Some operators experience seat belt tightening with retractable seat belts when operating machines under these conditions.

An extra long non-retractable seat belt is available for larger operators. This seat belt is 2362 mm (93 inches) long.

The retractable and standard non-retractable seat belts are between 1372 mm (54 inches) and 1422 mm (56 inches) long.

The parts in the following table include all parts needed to install a new seat belt assembly on a Cat Comfort Seat.

Product Family	Two Point Retractable Seat Belt (Image A)	Three Point Retractable Seat Belt (Image B)	Standard Non-retractable Seat Belt (Image C)	Extra Long Non-retractable Seat Belt (Image C)
Articulated Trucks	222-0345	Not Available	8Y-4030	8Y-4035
Compactors	222-0345	Not Available	8Y-4030	8Y-4035
Integrated Toolcarriers	222-0345	Not Available	8Y-4030	8Y-4035
Motor Graders	222-0345	Not Available	8Y-4030	8Y-4035
Pipelayers	222-0345	Not Available	8Y-4030	8Y-4035
Scrapers	222-0345	Not Available	8Y-4030	8Y-4035
Track-Type Tractors	222-0345	Not Available	8Y-4030	8Y-4035
Wheel Dozers	222-0345	Not Available	8Y-4030	8Y-4035
Wheel Loaders	222-0345	Not Available	8Y-4030	8Y-4035
Off-Highway Trucks	222-0345	280-8111	8Y-4030	8Y-4035

(Continued)

Replace the Seat Belt (Continued)



A



B



C

Replace the Armrest Pads

Replace the armrest pads when they are damaged, excessively worn, or dirty. The part numbers in the following tables are for replacing the armrest pads on the armrests of a Cat Comfort Seat.

Note: All armrest pads come in a package of one.



Articulated Trucks



Model 725

Serial Numbers: AFX, W8E

Description	Part Number
Armrest Pad	8Y-5988

Model 730

Serial Numbers: AGF, B1W, B1M, W8F, W8G

Description	Part Number
Armrest Pad	8Y-5988

Model 735

Serial Numbers: AWR, W8H

Description	Part Number
Armrest Pad	8Y-5988

Model 740

Serial Numbers: AZZ, AXM, B1R, B1P, W8J, W8K

Description	Part Number
Armrest Pad	8Y-5988

Model D350

All serial numbers

Description	Part Number
Armrest Pad	8Y-5988

Model D400

Serial Numbers: 1MD, 8TF

Description	Part Number
Armrest Pad	8Y-5988

Compactors



Model 815F

Serial Numbers: BYN, 1GN, 2BS, BKL

Description	Part Number
Armrest Pad	8Y-5988

Model 816F

Serial Numbers: 5FN, BMR, BZR

Description	Part Number
Armrest Pad	8Y-5988

Model 824C

Serial Number: 64G

Description	Part Number
Armrest Pad	8Y-5988

Model 825G

Serial Number: 6RN

Description	Part Number
Armrest Pad	122-6041

Model 825H

Serial Numbers: AZW, ZER

Description	Part Number
Armrest Pad	122-6041

Model 826G

Serial Numbers: 7LN, AYH

Description	Part Number
Armrest Pad	122-6041

Model 826H

Serial Numbers: AWF, ZDR

Description	Part Number
Armrest Pad	122-6041

Model 834B

Serial Numbers: 7BR, 92Z

Description	Part Number
Armrest Pad	122-6041

Model 836 S/W**Serial Numbers: 7FR, 3RL, 8DZ**

Description	Part Number
Armrest Pad	122-6041

Model 836G S/W**Serial Numbers: 7MZ, BRL**

Description	Part Number
Armrest Pad	122-6041

Model 836H**Serial Numbers: BXD, XTR, XKE**

Description	Part Number
Armrest Pad	122-6041

Integrated Toolcarriers



Model IT14G

Serial Numbers: 1WN, 8ZM, KZN, FWL

Description	Part Number
Armrest Pad	8Y-5988

Model IT28G

Serial Numbers: 9AR, DBT, WAC, EWF, 8CR

Description	Part Number
Armrest Pad	8Y-5988

Model IT38G

Serial Numbers: 1CW, CSX, JAN, 7BS

Description	Part Number
Armrest Pad	8Y-5988

Model IT62G

Serial Numbers: C5C, 6PS, AYA, AKP, BBE

Description	Part Number
Armrest Pad	8Y-5988

Model IT62H

Serial Number: M5G

Description	Part Number
Armrest Pad	173-2219

Motor Graders



Model 12H

Serial Numbers: AMZ, 125, CBK, 5ZM, 4ER, XZJ, 2LR, 2GS, 4XM, 2WR, 8MN

Description	Part Number
Armrest Pad	219-2000

Model 14H

Serial Numbers: 7WJ, ASE

Description	Part Number
Armrest Pad	219-2000

Model 16H

Serial Number: ATS, 6ZJ, 3JR

Description	Part Number
Armrest Pad	219-2000

Model 24H

Serial Number: 7KK

Description	Part Number
Armrest Pad	8Y-5988

Model 120H

Serial Numbers: ALZ, 124, CAF, 4MK, 2AN, 6YN, 3GR, 6TM, 5FM, 9FN, ADG, 6NM, 9YR

Description	Part Number
Armrest Pad	219-2000

Model 135H

Serial Numbers: 3YK, BDJ, 8ZG, 8WN, CBC, AMX

Description	Part Number
Armrest Pad	219-2000

Model 140H

Serial Numbers: 2ZK, 9ZN, 9TN, 3FR, APM, 126, CCA, 8KM, 3AS, 8JM, 5HM, XZH

Description	Part Number
Armrest Pad	219-2000

Model 143H

Serial Numbers: APN, 1AL

Description	Part Number
Armrest Pad	219-2000

Model 160H

Serial Numbers: 3HR, 6WM, 2HS, 9JM, 2FM, XZK, ASD, CCP, 9EJ, 3GM

Description	Part Number
Armrest Pad	219-2000

Model 163H

Serial Numbers: 5AK, ARL

Description	Part Number
Armrest Pad	219-2000

Off-Highway Trucks



Model 769D

Serial Numbers: 5SS, BBB, 5TR

Description	Part Number
Armrest Pad	8Y-5988

Model 770

Serial Number: BZZ

Description	Part Number
Armrest Pad	8Y-5988

Model 771D

Serial Numbers: BCA, 6JR, 6YS

Description	Part Number
Armrest Pad	8Y-5988

Model 772

Serial Numbers: RLB, 59X, 10S, 11S, 80S

Description	Part Number
Armrest Pad	8Y-5988

Model 773D

Serial Numbers: 7ER, 7FZ, 7CS, BGL

Description	Part Number
Armrest Pad	8Y-5988

Model 773E

Serial Number: BDA

Description	Part Number
Armrest Pad	8Y-5988

Model 773F

Serial Number: EED

Description	Part Number
Armrest Pad	8Y-5988

Model 775D

Serial Numbers: 6KR, 8AS

Description	Part Number
Armrest Pad	8Y-5988

Model 775E

Serial Number: BEC

Description	Part Number
Armrest Pad	8Y-5988

Model 775F

Serial Number: DLS

Description	Part Number
Armrest Pad	8Y-5988

Model 776C

Serial Number: 2TK

Description	Part Number
Armrest Pad	8Y-5988

Model 776D

Serial Numbers: 5ER, AFS

Description	Part Number
Armrest Pad	8Y-5988

Model 777C

Serial Numbers: 8JL, 4XJ

Description	Part Number
Armrest Pad	8Y-5988

Model 777D

Serial Numbers: 6XZ, AGY, AGC, DCB, 2YW, 3PR, FKR

Description	Part Number
Armrest Pad	8Y-5988

Model 777F

Serial Number: JRP

Description	Part Number
Armrest Pad	8Y-5988

Model 784B

Serial Number: 5RK

Description	Part Number
Armrest Pad	8Y-5988

Model 785B

Serial Number: 6HK

Description	Part Number
Armrest Pad	8Y-5988

Model 785C

Serial Numbers: 1HW, APX, 5AZ

Description	Part Number
Armrest Pad	8Y-5988

Model 789B

Serial Number: 7EK

Description	Part Number
Armrest Pad	8Y-5988

Model 793B

Serial Number: 1HL

Description	Part Number
Armrest Pad	8Y-5988

Model 793C

Serial Numbers: CBR, ATY, 4AR, 4GZ

Description	Part Number
Armrest Pad	8Y-5988

Model 793D

Serial Number: FDB

Description	Part Number
Armrest Pad	8Y-5988

Model 797

Serial Number: 5YW

Description	Part Number
Armrest Pad	8Y-5988

Model 797B

Serial Number: JSM

Description	Part Number
Armrest Pad	8Y-5988

Scrapers

Seat uppers have gray fabric upholstery.



Model 615G

All Serial Numbers

Armrest Type	Description	Part Number
Right armrest pad	Armrest Pad	8Y-5939
Left armrest pad	Armrest Pad	8Y-5988

Model 621G

Serial Numbers: DBB, ANG, CEN, ALP, CEP, DBX

Armrest Type	Description	Part Number
Right armrest pad	Armrest Pad	8Y-5939
Left armrest pad	Armrest Pad	8Y-5988

Model 623G

Serial Numbers: AWB, DBC, CES, ARW, CEW, DBY

Armrest Type	Description	Part Number
Right armrest pad	Armrest Pad	8Y-5939
Left armrest pad	Armrest Pad	8Y-5988

Model 627G

Serial Numbers: DBD, AXF, AYK, CEX, CEZ, DBZ

Armrest Type	Description	Part Number
Right armrest pad	Armrest Pad	8Y-5939
Left armrest pad	Armrest Pad	8Y-5988

Model 631G

Serial Numbers: AWK, CLR, CMT, AXZ

Armrest Type	Description	Part Number
Right armrest pad	Armrest Pad	8Y-5939
Left armrest pad	Armrest Pad	8Y-5988

Model 633G

All Serial Numbers

Armrest Type	Description	Part Number
Right armrest pad	Armrest Pad	8Y-5939
Left armrest pad	Armrest Pad	8Y-5988

Model 637G

Serial Numbers: CEH, AWE, CEJ, CEM, AYN, AXT

Armrest Type	Description	Part Number
Right armrest pad	Armrest Pad	8Y-5939
Left armrest pad	Armrest Pad	8Y-5988

Model 651G**All Serial Numbers**

Armrest Type	Description	Part Number
Right armrest pad	Armrest Pad	8Y-5939
Left armrest pad	Armrest Pad	8Y-5988

Model 657G**Serial Numbers: GER, W1E, W1F, A4G, W1B, W1C**

Armrest Type	Description	Part Number
Right armrest pad	Armrest Pad	8Y-5939
Left armrest pad	Armrest Pad	8Y-5988

Wheel Dozers



Model 814F

Serial Numbers: BXG, BGF, 9DM

Description	Part Number
Armrest Pad	8Y-5988

Model 824G

Serial Number: 4SN

Description	Part Number
Armrest Pad	122-6041

Model 824H

Serial Numbers: ZFL, ASX

Description	Part Number
Armrest Pad	122-6041

Model 834G

Serial Numbers: 6GZ, BPC

Description	Part Number
Armrest Pad	122-6041

Model 834H

Serial Numbers: XTJ, BTX, XDC

Description	Part Number
Armrest Pad	122-6041

Wheel Loaders



Model 914G

Serial Numbers: 7ZM, PDF, 9WM

Description	Part Number
Armrest Pad	8Y-5988

Model 924G

Serial Numbers: DFZ, RTA, WGX, DDA, RBB, WMB, 9SW, AAN, 3PZ, 6YW, AAB, 3DZ, EEB

Description	Part Number
Armrest Pad	8Y-5988

Model 928G

Serial Numbers: DJD, WLG, 6XR, 7SR

Description	Part Number
Armrest Pad	8Y-5988

Model 930G

Serial Numbers: TWR, TFW

Description	Part Number
Armrest Pad	8Y-5988

Model 938G

Serial Numbers: 8RS, CRD, RTB, PHN, B9Y, 4YS, 9HS, 6WS

Description	Part Number
Armrest Pad	8Y-5988

Model 950G

Serial Numbers: 5MW, 4BS, 2JS, 6NS, AXX, BAA, AYL, AYS, AXR, AYB, AYD, 3JW, 8JW, 5FW

Special Notes	Description	Part Number
Machine seat has seat mounted controls and a wide left armrest	Armrest Pad	122-6041
Machine seat has seat mounted controls and a narrow left armrest	Armrest Pad	173-2219
Machine seat does not have seat mounted controls	Armrest Pad	8Y-5988

Model 950H

Serial Numbers: J5J, K5K, M1G, N1A

Description	Part Number
Armrest Pad	173-2219

Model 962G

Serial Numbers: 6HW, AXS, AYE, AYG, BDP, AXY, BAD, BAB, BAC, 5AS, 3BS, 5RS, 4PW, 6EW, 7BW

Special Notes	Description	Part Number
Machine seat has seat mounted controls and a wide left armrest	Armrest Pad	122-6041
Machine seat has seat mounted controls and a narrow left armrest	Armrest Pad	173-2219
Machine seat does not have seat mounted controls	Armrest Pad	8Y-5988

Model 962H

Serial Numbers: J6J, K6K, M3G, N4A

Special Notes	Description	Part Number
Machine seat has seat mounted controls and a wide left armrest	Armrest Pad	122-6041
Machine seat has seat mounted controls and a narrow left armrest	Armrest Pad	173-2219
Machine seat does not have seat mounted controls	Armrest Pad	8Y-5988

Model 966F

Serial Numbers: 8BG, 1SL, 4YG, 3FK, 7HL, 3XJ, 9YJ, 6FJ, 6ML

Description	Part Number
Armrest Pad	8Y-5988

Model 966G

Serial Numbers: 3SW, 3PW, 8XW, 3ZS, 9RS, AAH, ANT, AWY, AWZ, HDH, ANZ, AXJ, AXL

Special Notes	Description	Part Number
Machine seat has seat mounted controls and a wide left armrest	Armrest Pad	122-6041
Machine seat has seat mounted controls and a narrow left armrest	Armrest Pad	173-2219
Machine seat does not have seat mounted controls	Armrest Pad	8Y-5988

Model 966H

Serial Numbers: FMW, A6D, A6G, A6J

Description	Part Number
Armrest Pad	173-2219

Model 970F

Serial Numbers: 7PL, 7SK, 9JK

Description	Part Number
Armrest Pad	8Y-5988

Model 972G

Serial Numbers: TLA, 7LS, 1EW, AAW, 8TS, ANY, AXC, AXE, AWP, AXN, AXP, 4WW, 6AW, 9GW

Special Notes	Description	Part Number
Machine seat has seat mounted controls and a wide left armrest	Armrest Pad	122-6041
Machine seat has seat mounted controls and a narrow left armrest	Armrest Pad	173-2219
Machine seat does not have seat mounted controls	Armrest Pad	8Y-5988

Model 972H

Serial Numbers: A7J, A7D, A7G

Description	Part Number
Armrest Pad	173-2219

Model 980F

Serial Numbers: 5XJ, 8JN, 4RN, 8CJ, 3HK

Description	Part Number
Armrest Pad	8Y-5988

Model 980G

Serial Numbers: TLB, 2KR, 9CM, 2SR, AWH, AXG, AYT

Special Notes	Description	Part Number
Machine seat has seat mounted controls and a wide left armrest	Armrest Pad	122-6041
Machine seat has seat mounted controls and a narrow left armrest	Armrest Pad	173-2219
Machine seat does not have seat mounted controls	Armrest Pad	8Y-5988

Model 980H

Serial Numbers: MKP, HPC, XMP, JMS, MHG, A8J

Description	Part Number
Armrest Pad	173-2219

Model 988B

Serial Numbers: 50W, 62Y

Description	Part Number
Armrest Pad	122-6041

Model 988H

Serial Numbers: 440, BXY, 409

Description	Part Number
Armrest Pad	122-6041

Convert an Unheated Seat to a Heated Seat

Convert an Unheated Seat to a Heated Seat

24 volt heated seat cushion kits are available to convert unheated standard back Cat Comfort Seats for the models listed in the table below to heated seats. Each kit contains all of the parts needed to add heat to the seat, including gray fabric heated cushions, wiring, the wiring harness and a switch.

Contact the Dealer Solutions Network at Caterpillar (309-636-8900) for installation instructions.

Product Family	24 Volt Kit for Standard Back Seat
Articulated Trucks	Not available
Compactors	231-4581
Integrated Toolcarriers	231-4581
Motor Graders	231-4581
Off-Highway Trucks	Not available
Pipelayers	231-4581
Scrapers	231-4581
Track-Type Tractors	231-4581
Wheel Dozers	231-4581
Wheel Loaders	231-4581



Add a Second Shock to an Air Suspension Seat To Enhance Durability in Demanding Applications

A second shock can be added to a Cat Comfort Seat with air suspension to enhance operator comfort and suspension durability in demanding applications.

If a Cat Comfort Seat with mechanical suspension is currently installed, refer to the “Replace the Seat Suspension” section of this guide to determine the part needed to change the suspension. Then, refer to the table for the shock kit part number to add a second shock to the new suspension.

Follow these steps to determine if a second shock can be added to an existing seat suspension.

1. Adjust the seat to the most forward position. See picture A. Look down, behind the seat back, at the base of the suspension. If a white serial number tag beginning with the letters SUS is located on the suspension base, a second shock can be added to this suspension. See picture B. Continue with step 5.
2. If a white serial number tag beginning with the letters SUS is not present on the seat suspension base, refer to the “Determine if an Existing Seat is a Cat Comfort Seat for Service Options” section of this guide to determine if a Cat Comfort Seat is currently installed, then continue with step 3.
3. If a Cat Comfort Seat is currently installed, continue with step 4. If a Cat Comfort Seat is not currently installed, refer to the “Install a Complete Cat Comfort Seat in a Cat Machine” section of this guide to add a complete Cat Comfort Seat with air ride suspension. New Cat Comfort Seats for Scrapers are equipped with dual adjustable shocks. For all other product families, continue with step 5.
4. Check the left side of the seat upper for a triangular shaped knob. If this knob is present, refer to the “Replace the Seat Suspension” section of this guide to determine the part needed to change the suspension. Then, continue with step 5. If a triangular shaped knob is not present, call the Dealer Solutions Network at Caterpillar (309-636-8900) to determine the appropriate actions and parts required to add a second shock to the seat.
5. If the seat has a ride-firmness lever on the front of the suspension, the seat has an adjustable shock. If a ride-firmness lever is not present on the front of the suspension, the seat has a non-adjustable shock. See picture C. Refer to the table for the appropriate adjustable or non-adjustable shock kit part number to add a second shock.

The following table contains the shock kit part numbers to add a second shock to an air ride Cat Comfort Seat. Each part contains all of the parts to add a second shock to the suspension and installation instructions.

Add a Second Shock to an Air Suspension Seat

Add a Second Shock to an Air Suspension Seat To Enhance Durability in Demanding Applications (Continued)

Product Family	Special Note	Non-adjustable Shock Part Number	Adjustable Shock Part Number
Articulated Trucks	See Special Instruction REHS2761 for installation instructions	192-7848	212-7779
Compactors	See Special Instruction REHS2761 for installation instructions	192-7848	212-7779
Integrated Toolcarriers	See Special Instruction REHS2761 for installation instructions	192-7848	212-7779
Motor Graders	See Special Instruction REHS2761 for installation instructions	192-7848	212-7779
Off-Highway Trucks	See Special Instruction REHS2761 for installation instructions	192-7848	212-7779
Scrapers	See Service Magazine SEPD0867 for installation instructions	Not available	284-5893
Track-Type Tractors	See Special Instruction REHS2761 for installation instructions	192-7848	212-7779
Wheel Dozers	See Special Instruction REHS2761 for installation instructions	192-7848	212-7779
Wheel Loaders	See Special Instruction REHS2761 for installation instructions	192-7848	212-7779



A



B



C

Service Options for Cat Comfort Seats

122-6041	6-63,6-64,6-73,6-74,6-75,6-76	220-8634	4-19,4-20,4-21
159-2950	4-15,4-18,4-19,4-20,4-21	222-0345	4-3,4-5,4-6,4-22,4-24,4-25,4-26,4-27,,6-3,6-5,6-6,6-22,6-24,6-25,6-26,6-27
159-2951	4-19,4-20,4-21		
160-7165	6-35,6-36,6-37,6-42,6-45,6-46	224-2677	4-12,4-13,4-14
160-7186	4-15,4-18,4-19,4-20,4-21	226-7168	6-57
169-1025	6-56,6-57	228-3351	4-9,4-10,4-11,4-12,4-13,4-14
169-1026	6-56,6-57,6-58	229-1494	6-56,6-57,6-58
169-8715	6-39,6-40	238-6683	4-6,4-7,4-8
173-2219	6-65,6-74,6-75,6-76	240-8716	4-9,4-10,4-11
173-3083	6-56,6-57,6-58	240-8718	6-9,6-10,6-11
173-3084	6-56,6-57	241-1077	4-6,4-7,4-8
173-7035	6-2,6-3,6-4,6-5,6-6,6-7,6-8,6-9,6-10,6-11,6-12,6-13,6-14,6-15,6-16,6-17,6-18,6-19,6-20,6-21,6-22,6-23,6-24,6-25,6-26,6-27,6-28,6-29,6-31,6-32,6-33,6-34,6-35,6-36,6-37,6-38,6-39,6-40,6-41,6-42,6-43,6-44,6-45,6-46,6-47,6-48,6-49,6-50,6-51,6-52,6-53,6-54	243-6740	4-6,4-7,4-8
175-1503	6-6,6-7	244-2803	4-14
175-1504	6-6,6-7	244-2805	6-13
177-2308	6-15,6-16	244-5001	6-6,6-7,6-8
178-0606	6-3,6-4,6-14,6-19,6-20,6-21,6-22,6-25,6-27,6-28	244-5005	6-6
178-7913	6-5,6-25,6-26,6-27	246-4304	6-56,6-58
178-7914	6-3,6-4,6-5,6-6,6-22,6-24,6-25,6-26,6-27	252-9713	4-11,4-12,4-13
180-7310	4-10,4-11,4-12,4-13	252-9714	6-11,6-12
180-9851	6-4,6-27,6-28	256-8768	6-34,6-35,6-37,6-51,6-52,6-53
184-6011	6-14,6-17,6-18,6-22,6-27,6-28	261-7484	4-18
184-6012	6-18,6-19,6-22,6-27,6-28	261-7533	4-18
185-9726	6-23,6-28,6-29	277-8032	6-54
186-3049	6-13	284-5895	6-43,6-44
186-3051	6-9,6-10,6-11,6-12	284-5903	4-16,4-17
186-3053	6-10,6-11,6-12	292-6097	6-56,6-57,6-58
186-3055	6-11,6-12,6-13	292-6098	6-56,6-57,6-58
187-0821	6-3,6-4,6-22,6-25,6-26,6-27	292-6099	6-56,6-57
187-4295	6-2	292-6100	6-56,6-57
191-2933	6-32,6-33,6-34,6-35,6-46,6-47,6-48,6-49,6-50,6-51,6-52,6-53	292-6102	6-57
191-2996	4-3,4-4,4-22,4-25,4-26,4-27	292-6107	6-56,6-58
199-5725	6-31	292-6402	6-57
199-5727	6-38,6-39,6-40,6-41	302-7458	6-35,6-36
199-5728	6-35,6-36	302-8813	4-6,4-7
200-3172	4-9,4-10,4-11,4-12,4-13	302-8814	4-6,4-7
200-3173	4-2	8Y-4030	4-16,4-17,6-15,6-16
200-3174	4-3,4-4,4-18,4-19,4-20,4-21,4-22,4-25,4-27	8Y-5939	6-71,6-72
200-3814	4-6,4-7	8Y-5988	6-62,6-63,6-65,6-66,6-68,6-69,6-70,6-71,6-72,6-73,6-74,6-75,6-76
204-8977	6-57		
207-2804	6-5,6-25,6-26,6-27		
210-2113	6-4,6-22,6-25,6-26,6-27		
217-9049	6-56,6-57,6-58		
217-9051	6-56,6-57		
219-2000	6-66,6-67		
219-8090	4-22,4-23,4-27,4-28		
219-8091	4-4,4-27		
219-8092	4-4,4-22,4-25,4-26,4-27		
219-8093	4-14		
219-8094	4-5,4-25,4-26,4-27		
219-8095	4-5,4-25,4-26,4-27		
219-8096	4-3,4-5,4-6,4-22,4-24,4-25,4-26,4-27		
220-0120	6-9,6-10,6-11,6-12		
220-0160	6-57		

Part Number Index



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